

MOONS'

moving in better ways



Stepper Products

General Catalogue

Integrated Step-Servo Motor
Step-Servo Motor & Driver
Integrated Stepper Motor
Stepper Driver
Stepper Motor

Dawn of MOONS' 3A Era

1st A Motion Products & Motion Control Products for Manufacturing Automation

MOONS' is a leading manufacturer of the key parts, components and system level products used in manufacturing automation including: Stepper Motor and Drive, Brushless Motor and Drive, AC Servo Motor and Drive, Integrated solutions. We continue to play a major role in the manufacturing automation field with us moving forward to being a system level provider of total motion control solutions.

2nd A Intelligent LED Driver & Control Technologies for LED Lighting Management Automation

3rd A Online Asset Monitoring, Fault Detection and Diagnosis Solutions for EAM Automation



MOONS' Business Philosophies

- Customer satisfaction
- Employee satisfaction

MOONS' aims to enhance customer satisfaction through the provision development of innovative solutions, manufacture of high quality products, and ontime delivery and outstanding customer support.

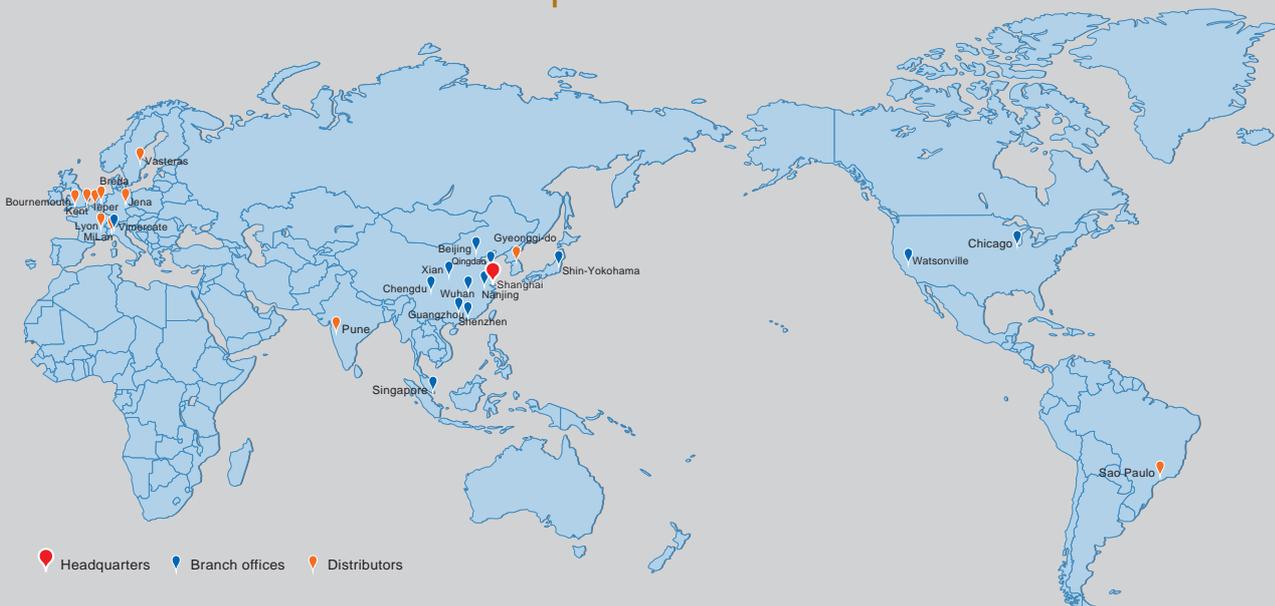
- Partnership

MOONS' values and respects our employees input and encourages them to grow together with the company. We have been working to develop tools and trainings to build a thriving culture of excellence internally to support the future growth of our employees and the company.

- Partnership

MOONS' strongly believes in a true integrated partnership between all partners in business including customers, distributors and all these in supply chain. As a result of our this philosophy, we endeavor to provide the best value contribution to all partners, which can help our partners improve their competitiveness to achieve the win-win situation.

Worldwide service map





moving in better ways

To demonstrate our commitment to our community and our customers, **MOONS'** has adopted as our official slogan: "Moving in Better Ways". These words have following meanings to **MOONS'**:

- **MOONS'** is an excellent global manufacturer of control motor & control motor drive system
- **MOONS'** is a leading global supplier of intelligent LED lighting control system and drive solutions
- **MOONS'** is a well-recognized reliable provider of system solutions for the intelligent system management in large asset-intensive industrial enterprises

We provide superior motion control systems to our global customers through optimizing of product design, engineering, and manufacturing. This is done by strengthening process and quality control and constantly creating solutions using motion control products that are more energy efficient and environmental friendly.

We provide leading-edge LED lighting drivers, controls and management solutions. Our leading lighting control technology makes the drive professional, convenient to use, and more energy efficient in reducing costs and enhancing profits for global customers.

We provide management system solutions for large asset-intensive industries including power generation, petrochemical, metallurgy, coal and large scale agriculture.

- **We are an ambitious and enterprising company**

MOONS' never stops the on-going accelerated pace to improve processes and increase efficiency. Through scientific management methodologies and tools and incorporating advanced technology with senior management experience, we constantly optimize management processes that enable **MOONS'** to maintain on-going growth in competitive markets.

- **We are a cooperative and thriving group**

All members of our team are able to incorporate the concept of moving in better ways during work, they continually upgrade our collective values, and strive for excellence in the process of doing business to improve expertise and gain better opportunities.

Motion Control Products and Solutions

MOONS' provides a wide range of motion control products and solutions serving the fields of printing, intelligent stage lighting, textile machinery, consumer appliance, banking equipment, factory automation, electronics, semiconductor equipment, packaging machinery, medical equipment and measuring equipment, to name a few.

Entering into the hybrid stepper motor business in 1997, **MOONS'** has grown to where it is now one of the top 5 global manufacturers of stepper motors, and an integrated provider of related motion control products and solutions.

MOONS' has been and is concentrating on technological advancement, product design innovation and improvement for standard and customized motion control products and solutions. Cutting edge technologies, product improvement and scientifically proven management systems permit **MOONS'** to exceed customers' requirements around the world. **MOONS'** supports our growing customer base by providing exceptional quality, application engineering, rapid prototyping, regional warehousing and competitive pricing.



Introduction to Stepper Motors

A stepper motor is an electromechanical device which converts electrical pulses into discrete mechanical movements. The shaft of a stepper motor rotates in discrete step increments when electrical command pulses are applied to it in the proper sequence.

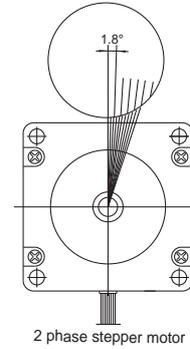
Stepper motors are the easiest devices for precise positioning control. They are widely being used in various application for position and speed via all kinds of control signals such as digital, analog, communication etc.

■ Features

◇ Precise Positioning Control

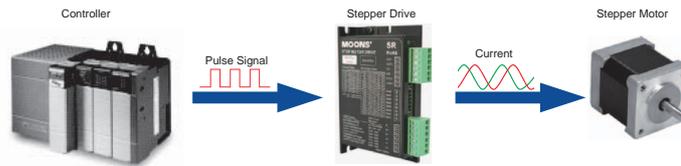
A stepper motor rotates with a fixed step angle, just like the second hand of a clock. This angle is called "basic step angle." MOONS' offers several types of "basic step angle" as standard motors: 2-phase stepping motors with a basic step angle of 0.9° and 1.8° and 3-phase stepping motors with a basic step angle of 1.2°.

Besides the standard motor, MOONS' also has stepper motors available with other "basic step angle." They are 0.72°, 1.5°, 3.6° and 3.75°, these motors are not listed in this catalogue, please contact MOONS' for details.



◇ Easy Control with Pulse Signals

A system configuration for high accuracy positioning is shown below. The rotation angle and speed of the stepping motor can be controlled accurately using pulse signals from the controller.

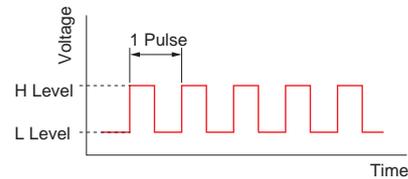


■ What is a Pulse Signal?

A pulse signal is an electrical signal whose voltage level changes repeatedly between ON and OFF.

Each ON/OFF cycle is counted as one pulse. A command with one pulse causes the motor output shaft to turn by one step.

The signal levels corresponding to voltage ON and OFF conditions are referred to as "H" and "L," respectively.



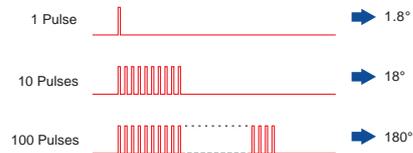
■ The length of Rotation is Proportional to the Number of Pulses

The length of rotation of the stepping motor is proportional to the number of pulse signal (pulse number) given to the driver.

The relationship of the stepper motor's rotation (rotation angle of the motor output shaft) and pulse number is expressed as follows:

$$\theta = \theta_s \times A$$

θ : Rotation angle of the motor output shaft [deg]
 θ_s : Step angle [deg/step]
 A : Pulse number [pulses]



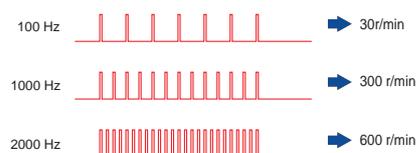
■ The Speed is Proportional to the Pulse Frequency

The speed of the stepper motor is proportional to the frequency of pulse signals given to the driver.

The relationship of the pulse frequency [Hz] and motor speed [r/min] is expressed as follows:

$$N = \frac{\theta_s}{360} \times f \times 60$$

N : Speed of the motor output shaft [r/min]
 θ_s : Step angle [deg/step]
 f : Pulse frequency [Hz]
 (Number of pulses input per second)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R Pulse Input With Controller
- STM With Controller
- SWM IP65 Pulse Input With Controller
- AC Input SRAC Pulse Input With Controller
- 2-Phase Stepper Drive STAC
- SR Pulse Input
- DC Input STF Field Bus
- ST With Controller
- 3-Phase Stepper Drive AC Input
- DC Input
- Stepper Motor 2-Phase
- 3-Phase
- UL
- Accessories Power Supplies
- Cables
- Appendix Software
- Glossary

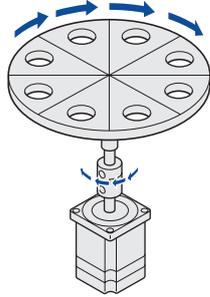
◇ Generating High Torque with a Compact Size

Stepper motors generate high torque with a compact size.

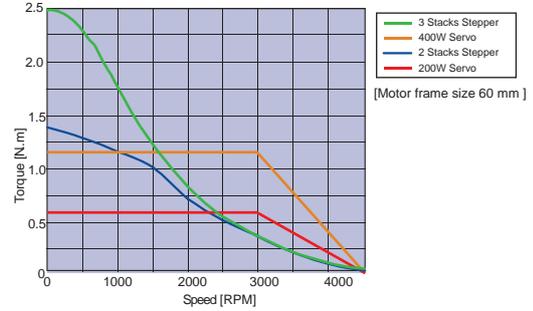
These features give them excellent acceleration and response, which in turn makes these motors well-suited for torque-demanding applications where the motor must be started and stopped frequently.

To meet the need for greater torque at low speed, MOONS' also has geared motors option.

- Frequent Starting/Stopping is Possible

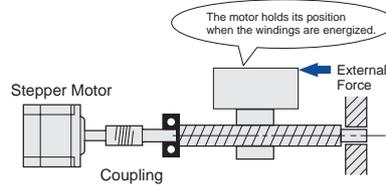


- Speed VS Torque Characteristics comparison between servo and stepper with same motor size.



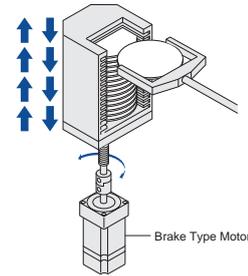
◇ The Motor Holds Itself at a Stopped Position

Stepper motor has full torque at stand-still as long as the windings are energized. This means that the motor can be held at a stopped position without using a mechanical brake.



◇ Motor with Electromagnetic Brake

Once the power is cut off, the self-holding torque of the motor is lost and the motor can no longer be held at the stopped position in vertical operations or when an external force is applied. In lift and similar applications, an electromagnetic brake type motor is required.

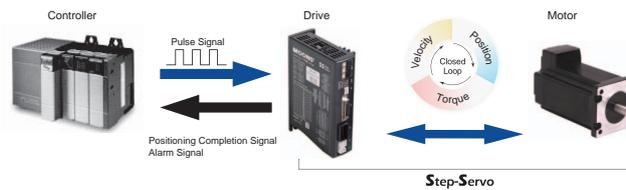


◇ Closed Loop Servo Control Stepper Motors

Step-Servo

The **Step-Servo** is an innovative revolution for the world of stepping motor, it enhances the stepping motor with servo technology to create a product with exceptional feature and broad capability.

The **Step-Servo** greatly improves the performance to be much more Intelligent, Efficient, Compact, Accurate, Fast and Smooth.



Efficient Integrated TSM	Step-Servo
IP65 Integrated SSM	Step-Servo
IP65 Integrated TSM	Step-Servo
Motor & Drive RS	Step-Servo
Motor & Drive SS	Step-Servo
Pulse Input STM-R	Step-Servo
IP65 With Controller With Controller STM	Step-Servo
IP65 With Controller With Controller SWM	Step-Servo
Pulse Input With Controller SRAC	Step-Servo
With Controller With Controller STAC	Step-Servo
Pulse Input With Controller SR	Step-Servo
Field Bus With Controller STF	Step-Servo
With Controller With Controller ST	Step-Servo
AC Input	Step-Servo
DC Input	Step-Servo
2-Phase	Step-Servo
3-Phase	Step-Servo
UL	Step-Servo
Power Supplies	Accessories
Cables	Accessories
Software	Accessories
Glossary	Appendix

■ Stepper Motor Category

Stepper motors come in different types including the basic type, encoder type, IP65 type, Integrated type with drive and controller, brake type and geared type. The availability of all options can also be combined together as the most optimize and compact motion control unit, for example, MOONS' can offer encoder and geared type, IP65 integrated with drive, controller and encoder, all combinations are available per request.

<p>◇ Basic Type</p> <p>A basic model that is easy to use and designed with a balanced set of functions and characteristics.</p>	
<p>◇ Encoder Type</p> <p>Encoder type stepper gives the possibility for closed loop control, encoder feedback signals can be used for position verification and enhanced performance as stall detection and stall prevention depending on the features of the drive.</p>	
<p>◇ IP65 Type</p> <p>IP65 type stepper motors with the feature of dust proof and resistant to low pressure water jets, are ideal for applications in wet factory environments such as the food and beverage industry or outdoor use.</p> <p>IP65 specifies a product that is dust tight (no ingress of dust; complete protection against contact) and protected against water jets (water projected by a nozzle from any direction shall have no harmful effects).</p>	
<p>◇ Integrated Type with Drive and Controller</p> <p>Integrated stepper motors offer a space-saving design that reduces wiring and saves on cost over separate motor and drive components. For controller type, you only need cable connection for Power and necessary communication or sensor depending on application, it also cost for host controller and make it easy for you to setup sofiscated motion control system.</p>	
<p>◇ Brake Type</p> <p>These motors incorporate a non-excitation type electromagnetic brake. When the power is accidentally cut off due to power outage or other unexpected event, the electromagnetic brake holds the load in position to prevent it from dropping or moving. Brake type steppers are wildy used in vertical axis application.</p>	
<p>◇ Geared Type</p> <p>These motors incorporate a dedicated position-control gearhead with reduced backlash to make the most of the high controllability of the motors.</p> <p>The gearhead ensures highly accurate, smooth operation even in applications where a large torque is received.</p>	

Efficient Integrated TSM

Integrated SSM

IP65 Integrated TXM

Motor & Drive RS

Motor & Drive SS

Pulse Input With Controller STM-R

With Controller STM

IP65 Pulse Input With Controller SWM

Pulse Input With Controller SRAC

Pulse Input With Controller STAC

Pulse Input SR

Field Bus With Controller STF

With Controller ST

AC Input 2-Phase Stepper Drive

DC Input

3-Phase Stepper Drive

AC Input

DC Input

2-Phase Stepper Motor

3-Phase Stepper Motor

UL Stepper Motor

Power Supplies

Cables

Software

Appendix

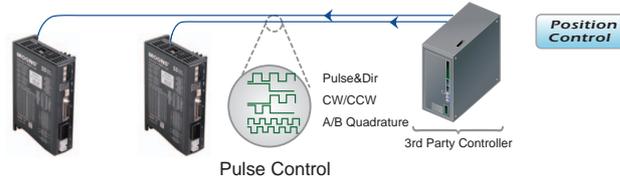
Glossary

Control Modes for Drives

With MOONS' advanced stepper drive technology, each stepper motor can be operated under various control modes as position control, velocity control or torque control. MOONS' stepper drive accepts all types of control signals including digital, analog and Industrial network communications. Built-in controller Q drive supports stand alone operation for single axis motion by stored sophisticated program execution.

◇ Pulse Control

Pulse control is a traditional way to command a stepper motor in position and velocity control. The length of rotation is proportional to the number of pulses as well as the speed is proportional to the pulse frequency.



Three most popular pulse control digital signal types are Pulse & Direction, CW/CCW Pulse and A/B Quadrature.

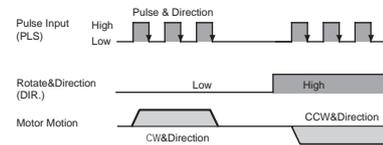
■ Pulse & Direction

When the Pulse input is turned ON while the DIR input is ON, the motor will rotate by one step in one direction.

When the Pulse input is turned ON while the DIR input is OFF, the motor will rotate by one step the other direction.

*Direction definition of DIR input can be configured via MOONS' software.

The chart below shows motor configured as while the DIR input is ON, the motor will rotate by CW direction.

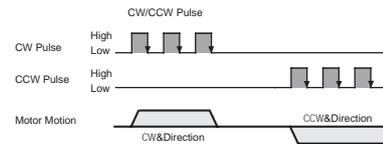


■ CW/CCW Pulse

When the X1 input is turned ON, the motor will rotate by one step in One direction. When the X2 input is turned ON, the motor will rotate by one step in the other direction.

*Direction definition can be configured via MOONS' software.

The chart below shows motor configured as while the X1 input is ON, the motor will rotate by one step in CW direction.

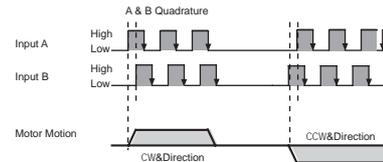


■ A & B Quadrature

The motor will move according to signals that are fed to the drive from a two channel incremental master encoder.

Direction definition can be configured via MOONS' software. Direction is determined via which channel leads the other.

The chart below shows motor configured as while X1 Leads X2, the motor will rotate by CW direction.



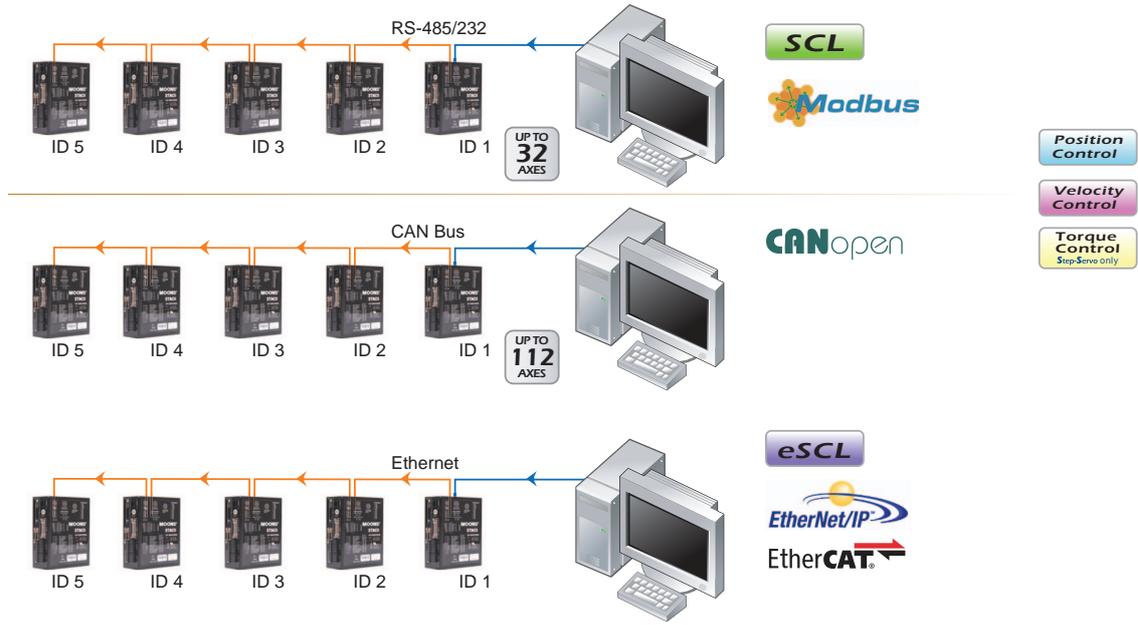
◇ Analog Control

MOONS' stepper drive has the ability to accept analog signal for position and analog control, **Step-Servo** can also use analog signal for torque control.



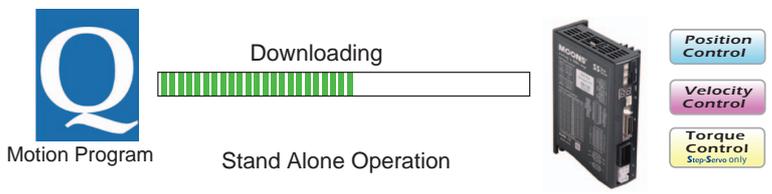
◇ Field Bus Control

MOONS' stepper drive supports all popular Industrial network communications including RS-485, Modbus, CAN, Ethernet and EtherCAT.



◇ Stand Alone Operation

MOONS' Built-in controller Q drive supports stand alone operation for single axis motion by stored sophisticated program execution. It has the ability to run up to 744 lines of stored Q program in non-volatile memory. Q programs are created using the Q Programmer software, which provides multi-tasking, math calculations using analog and digital parameters, conditional processing, data register manipulation, and more features in a robust yet simple text-based programming language.



Step-Serve	Efficient Integrated TSM
	Integrated SSM
	IP65 Integrated TXM
	Motor & Drive RS
	Motor & Drive SS
Integrated Stepper Motor	Pulse Input With Controller STM-R
	With Controller STM
	IP65 With Controller With Controller SWM
2-Phase Stepper Drive	AC Input SRAC
	With Controller STAC
	Pulse Input SR
	Field Bus With Controller STF
	DC Input With Controller ST
3-Phase Stepper Drive	AC Input
	DC Input
Stepper Motor	2-Phase
	3-Phase
	UL
Accessories	Power Supplies
	Cables
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Overview of MOONS' Stepper Products

Closed Loop Step-Servo

TSM Series - Integrated Step-Servo



Frame Size: 28mm, 42mm, 56mm, 60mm, 86mm
Input Voltage(Typical): TSM11:24VDC TSM17:12-48VDC
 TSM23/24:12-70VDC TSM34: 24-70VDC

Encoder: Incremental 20000 counts/rev
 (only TSM11 encoder 4096 counts/rev)

Enhanced Intelligence:
 ■ Automatic load inertia detection
 ■ Extended homing and software limit

Control Modes:

- Pulse Control
- Analog Control
- Field Bus Control, Daisy Chain
- Stand alone operation

Inputs and Outputs:

- P Type- 4 Digital Inputs, 3 Digital Outputs, Encoder Outputs
- S/Q/C/IP Type- 8 Digital Inputs, 4 Digital Outputs, 1 Analog Input

Communication:



SSM Series - Integrated Step-Servo



Frame Size: 42mm, 56mm, 60mm
Input Voltage(Typical): SSM17: 12-48VDC SSM23/24: 12-70VDC

Encoder: Incremental 20000 counts/rev
Easy Wiring with Spring Connectors

Control Modes:

- Pulse Control
- Analog Control
- Field Bus Control
- Stand alone operation

Inputs and Outputs:

- S/Q Type- 3 Digital Inputs, 1 Digital Output, 1 Analog Input
- C Type- 3 Digital Inputs, 1 Digital Output

Communication:



TXM Series - IP65 Type Integrated Step-Servo



Frame Size: 60mm, 86mm
Input Voltage(Typical): TXM24: 12-70VDC TXM34: 24-70VDC

Encoder: Incremental 20000 counts/rev

Control Modes:

- Pulse Control
- Analog Control
- Field Bus Control(Daisy Chain for RS-485 and CANopen)
- Stand alone operation

Inputs and Outputs:

- S/Q/IP Type- 3 Digital Inputs, 1 Digital Output, 1 Analog Input
- C Type- 5 Digital Inputs, 3 Digital Outputs

Communication:



RS Series - Step-Servo Motor & Drive Package



Motor Frame Size: 28mm, 42mm, 56mm, 60mm, 86mm
Input Voltage(Typical): 24-70VDC

Encoder: Magnetic 4096 counts/rev

Enhanced Intelligence:
 ■ Automatic load inertia detection and switch set stiffness
 ■ Extended homing and software limit

Control Modes:

- Pulse Control
- SCL Command Control
- Stand alone operation

Inputs and Outputs:

- P Type- 4 Digital Inputs, 3 Digital Outputs, Encoder Outputs
- S/Q Type- 4 Digital Inputs, 3 Digital Outputs

Communication:



Efficient Integrated TSM
 Integrated SSM
 IP65 Integrated TXM
 Motor & Drive RS
 Motor & Drive SS
 Pulse Input STM-R
 With Controller With Controller With Controller
 STM
 IP65 With Controller With Controller With Controller
 SWM
 Pulse Input Pulse Input Pulse Input
 SRAC
 With Controller With Controller With Controller
 STAC
 SR
 Pulse Input Pulse Input Pulse Input
 SR
 Field Bus Field Bus Field Bus
 STF
 DC Input DC Input DC Input
 2-Phase Stepper Drive
 With Controller With Controller With Controller
 ST
 AC Input AC Input AC Input
 DC Input DC Input DC Input
 3-Phase Stepper Drive
 2-Phase
 3-Phase
 Stepper Motor
 UL
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SS Series - Step-Servo Motor & Drive Package



Motor Frame Size: 28mm, 42mm, 56mm, 60mm, 86mm
Input Voltage(Typical): 24-70VDC
Encoder: Incremental 20000 counts/rev
 (only AM11SS motor encoder 4096 counts/rev)

Position Control

Velocity Control

Torque Control

Enhanced Intelligence:

- Automatic load inertia detection and switch set stiffness
- Extended homing and software limit

Control Modes:

- Pulse Control
- Analog Control
- Field Bus Control(Daisy Chain for RS-485, CANopen and EtherCAT)
- Stand alone operation

Inputs and Outputs:

- P/R Type- 6 Digital Inputs, 2 Digital Outputs, Encoder Outputs
- S/Q/C/EC Type- 8 Digital Inputs, 4 Digital Outputs, 2 Analog Inputs

Communication:



◇ Integrated Stepper Motor

STM-R Series - Pulse Input Type Integrated Stepper Motor



Frame Size: 42mm, 56mm
Input Voltage(Typical): STM17R: 12-48VDC STM23R: 12-70VDC
Encoder Option: Incremental 4000 counts/rev
Microstep Resolution: Switch set, up to 25600 steps/rev
Control Modes:

Position Control

- Pulse Control

Inputs and Output:

- 3 Digital Inputs, 1 Digital Output



STM Series - Controller Type Integrated Stepper Motor



Frame Size: 28mm, 42mm, 56mm, 60mm
Input Voltage(Typical):

- STM11 - 24VDC
- STM17 - 12-48VDC
- STM23/24 - 12-70VDC

Encoder Option: Incremental 4000 counts/rev

- Stall Detection
- Stall Prevention

Microstep Resolution: Software set, up to 51200 steps/rev

Control Modes:

- Pulse Control
- Analog Control
- Field Bus Control
- Stand alone operation

Inputs and Outputs:

- STM11 4 digital Inputs, 2 Outputs
- SF/QF Type- 4 Configurable digital Inputs/Outputs, 1 Analog Input
- S/Q/IP Type- 3 Digital Inputs, 1 Digital Output, 1 Analog Input
- C Type- 3 Digital Inputs, 1 Digital Output

Communication:



SWM Series - IP65 Type Integrated Stepper Motor



Frame Size: 60mm
Input Voltage(Typical): 12-70VDC
Encoder Option: Incremental 4000 counts/rev
Microstep Resolution: Software set, up to 51200 steps/rev
Control Modes:

Position Control

Velocity Control

- Stall Detection
- Stall Prevention

Control Modes:

- Pulse Control
- Analog Control
- Field Bus Control(Daisy Chain for RS-485 and CANopen)
- Stand alone operation

Inputs and Outputs:

- SF/QF Type- 4 Configurable digital Inputs/Outputs, 1 Analog Input
- S/Q/IP Type- 3 Digital Inputs, 1 Digital Output, 1 Analog Input

Communication:



Efficient Integrated TSM
Integrated SSM
Step-Servo IP65 Integrated TXM
Motor & Drive RS
Motor & Drive SS
Integrated Stepper Motor STM-R
STM
IP65 SWM
AC Input SRAC
2-Phase Stepper Drive STAC
DC Input SR
Field Bus STF
3-Phase Stepper Drive ST
AC Input
DC Input
2-Phase Stepper Motor
3-Phase Stepper Motor
UL
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Appendix Glossary

◇ Two Phase Stepper Drive

SRAC Series - AC Input Stepper Drive



- Input Voltage(Typical):** AC120V/240V
- Drive Output Current:** Up to 8Amp(Peak of Sine)
- Microstep Resolution:** Switch set, up to 25600 steps/rev
- Control Modes:**
 - Pulse Control
- Inputs and Outputs:**
 - 3 Digital Inputs, 1 Digital Output
- Supported Motor Frame Size:** 56mm, 60mm, 86mm

Position Control

STAC Series - AC Input Controller Type Stepper Drive



- Input Voltage(Typical):** AC120V/240V
- Drive Output Current:** Up to 2.5Amp(Peak of Sine)
- Encoder Option:** Incremental
 - Stall Detection
 - Stall Prevention
- Microstep Resolution:** Software set, up to 51200 steps/rev
- Control Modes:**
 - Pulse Control
 - Analog Control
 - Field Bus Control
 - Stand alone operation
- Inputs and Outputs:**
 - S/Q/C Type- 4 Digital Inputs, 2 Digital Outputs, 1 Analog Input
 - Q-A/IP Type- 12 Digital Inputs, 6 Digital Outputs, 1 Analog Input

Position Control

Velocity Control



Supported Motor Frame Size: 56mm, 60mm, 86mm

SR Series - DC Input Stepper Drive



- Input Voltage(Typical):**
 - SR2/SR2-Plus/SR3-mini: 12- 48VDC
 - SR4/SR4-Plus: 24-48VDC
 - SR8/SR8-Plus: 24-80VDC
- Drive Output Current:** Up to 7.8Amp(Peak of Sine)
- Microstep Resolution:** Switch set, up to 51200 steps/rev
- Control Modes:**
 - Pulse Control
- Inputs and Outputs:**
 - 3 Digital Inputs, 1 Digital Output
- Supported Motor Frame Size:**
 - 20mm, 28mm, 35mm, 42mm, 56mm, 60mm, 86mm

Position Control

STF Series - Intelligent field bus control Stepper Drive



- Input Voltage(Typical):** DC12V/24V/48V
- Drive Output Current:** Up to 10Amp(Peak of Sine)
- Microstep Resolution:** Software set, up to 51200 steps/rev
- Control Modes:**
 - Field Bus Control
 - Stand alone operation
- Inputs and Outputs:**
 - 8 Digital Inputs, 4 Digital Outputs
- Communication:**

Position Control

Velocity Control



Supported Motor Frame Size:

- 20mm, 28mm, 35mm, 42mm, 56mm, 60mm, 86mm

ST Series - DC Input Controller Type Stepper Drive



Input Voltage(Typical): DC24V/48V
Drive Output Current: Up to 10Amp(Peak of Sine)
Encoder Option: Incremental
 ■ Stall Detection
 ■ Stall Prevention

Position Control
 Velocity Control

Microstep Resolution: Software set, up to 51200 steps/rev
Control Modes:
 ■ Pulse Control
 ■ Analog Control
 ■ Field Bus Control
 ■ Stand alone operation

Inputs and Outputs:
 ■ S type- 3 Digital Inputs, 1 Digital Output, 1 Analog Input
 ■ Q/C/IP- 8 Digital Inputs, 4 Digital Outputs, 2 Analog Inputs

Communication:



Supported Motor Frame Size:
 ■ 28mm, 35mm, 42mm, 56mm, 60mm, 86mm

◇ Three Phase Stepper Drive

AC Input Stepper Drive and DC Input Stepper Drive



Drive Input Voltage(Typical):

- AC 120V/240V
- DC 24V/48V

Control Modes:

- Pulse Control
- Analog Control
- Stand alone operation

Inputs and Outputs:

- 3 Digital Inputs, 1 Digital Output

Supported Motor Frame Size: 60mm, 86mm

Step-Servo	Efficient Integrated TSM
	Integrated SSM
	IP65 Integrated TXM
	Motor & Drive RS
	Motor & Drive SS
Integrated Stepper Motor	Pulse Input STM-R
	With Controller With Controller STM
	IP65 With Controller With Controller SWM
AC Input	Pulse Input With Controller SRAC
	With Controller STAC
	DC Input
DC Input	Pulse Input SR
	Field Bus STF
	With Controller ST
3-Phase Stepper Drive	AC Input
	DC Input
Stepper Motor	2-Phase
	3-Phase
	UL
Accessories	Power Supplies
	Cables
Appendix	Software
	Glossary

◇ Stepper Motor

Standard Motors

2-Phase Basic Type



20mm 28mm 35mm 42mm 56mm 60mm 86mm 110mm

2-Phase PowerPlus Series Type



56mm

2-Phase IP65 Type



56mm 60mm 86mm

2-Phase Encoder Type



42mm 56mm 60mm 86mm

2-Phase Brake Type



42mm 60mm 86mm

3-Phase Basic Type



60mm 86mm

Planetary Reducer Motors Type



20mm 28mm 42mm 57mm(60) 86mm

Efficient Integrated TSM
 Integrated SSM
 IP65 Integrated TXM
 Motor & Drive RS
 Motor & Drive SS
 Pulse Input STM-R
 With Controller With Controller STM
 IP65 With Controller With Controller SWM
 Pulse Input SRAC
 With Controller With Controller STAC
 Pulse Input SR
 Field Bus STF
 With Controller ST
 AC Input
 DC Input
 2-Phase
 3-Phase
 UL
 Power Supplies
 Cables
 Software
 Glossary

Step-Servo
 Integrated Stepper Motor
 2-Phase Stepper Drive
 3-Phase Stepper Drive
 Stepper Motor
 Accessories
 Appendix

Stepper General Catalogue

Step-Servo	Efficient Integrated TSM Series25	Efficient Integrated TSM
	Integrated SSM Series.....60	Integrated SSM
	IP65 Type Integrated TXM Series.....69	IP65 Integrated TXM
	Motor & Drive Package RS Series82	Motor & Drive RS
	Motor & Drive Package SS Series97	Motor & Drive SS
Integrated Stepper Motor	Pulse Input Type STM-R.....135	Pulse Input STM-R
	Controller Type STM Series142	With Controller With Controller STM
	IP65 Controller Type SWM Series156	IP65 With Controller With Controller SWM
Two Phase Stepper Drive	Pulse Input Type SRAC Series169	Pulse Input With Controller With Controller SRAC
	With Contrller Type STAC Series179	With Controller With Controller STAC
	DC Input SR Series195	Pulse Input SR
	Field Bus STF Series.....211 NEW	Field Bus DC Input STF
	DC Input Controller Type ST Series220	With Controller DC Input ST
Three Phase Stepper Drive	AC Input235	AC Input 3-Phase Stepper Drive
	DC Input237	DC Input 3-Phase Stepper Drive
Stepper Motor	Two Phase248	2-Phase Stepper Motor
	Three Phase282	3-Phase Stepper Motor
	UL.....287	UL Stepper Motor
Accessories	Power Supplies.....302	Power Supplies Accessories
	Cables.....303	Cables Accessories
Appendix	Software.....305	Software Appendix
	Glossary311	Glossary Appendix

Stepper Motor



Step-Servo	Efficient Integrated TSM	IP65 Motor & Drive	RS	Motor & Drive	SS	Pulse Input STM-R	With Controller STM	IP65 With Controller SWM	Pulse Input SRAC	With Controller STAC	Pulse Input SR	Field Bus STF	With Controller ST	AC Input	DC Input	3-Phase Stepper Drive	2-Phase Stepper Drive	3-Phase Stepper Drive	DC Input	AC Input	With Controller	ST	Field Bus	STF	Pulse Input	SR	With Controller	STAC	AC Input	SRAC	Pulse Input	SWM	With Controller	STM	STM-R	Motor & Drive	SS	RS	IP65 Motor & Drive	TXM	Integrated	SXM	Efficient Integrated TSM
	2-Phase Stepper Drive																																										
2-Phase		3-Phase		UL		Accessories		Appendix		Power Supplies		Cables		Software		Glossary																											



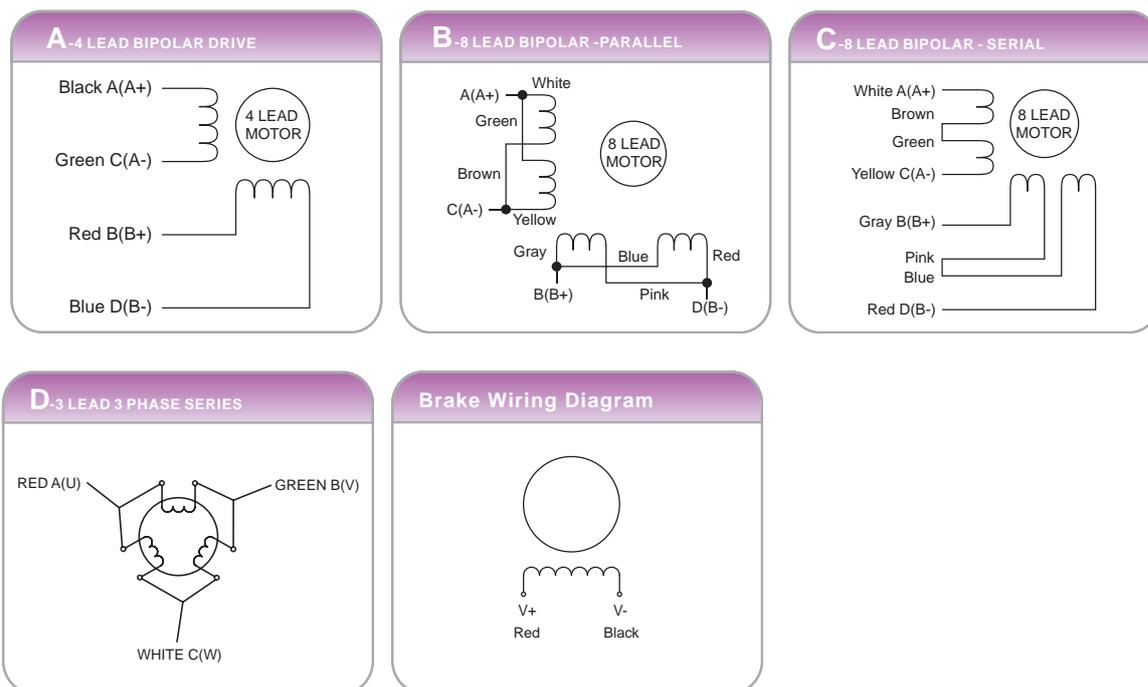
■ Numbering System

AM 17 HD 0 0 01 - 01

1 2 3 4 5 6 7

1. Motion Control Standard Series
2. Size: Motor outside diameter in tenths of an inch (Ex: size 17 = 1.7")
(8:20mm; 11:28mm; 14:35mm; 17:42mm; 23:56mm; 24:60mm; 34:86mm; 42:110mm)
3. Series:
 - HA: step angle 0.9°
 - HY, HS, HD: step angle 1.8°
 - HC: step angle 1.2°
4. Length of stator
5. Number of lead wires
 - 0: Connector type
 - 3: 3 lead wires
 - 4: 4 lead wires
 - 6: 6 lead wires
 - 8: 8 lead wires
6. Electric variation: variety of current, torque, etc.
7. Mechanical variation: variety of shaft, lead wires, screws, etc.

■ Wiring Diagrams

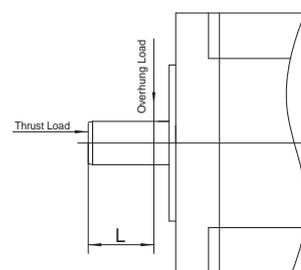


■ General Specifications

Specifications		Parameter
Step Accuracy		±5%(Tested by: Constant Current Drive/24V/Two Phase On/Rated Current/Full Step:1rps)
Insulation Class		Class B(130°C)
Operating Environment	Ambient Temperature	-20~+50°C(non-freezing)
	Ambient Humidity	85% or less (non-condensing)
	Atmosphere	No corrosive gases, dust, water or oil
Temperature Rise		Temperature rise of windings is 80°C (144°F) or less measured by the resistance change method. (at rated voltage, at standstill, two phases excited)
Shaft Runout		0.050T.I.R.(mm)
Radial Play		0.02mm Max.(500gf)
Axial Play		0.08mm Max.(500gf)
Concentricity		0.075T.I.R.(mm)
Perpendicularity		0.100T.I.R.(mm)

■ Permissible Overhung Load and Permissible Thrust Load(Unit:N)

Type	Permissible Overhung Load Distance(L) from Shaft End(mm)					Permissible Thrust Load
	0mm	5mm	10mm	15mm	20mm	
8HY	12	15	20	---	---	Less than the motor mass
11HS	20	25	34	52	---	
14HA/14HY	20	25	34	52	---	
17HD/17HA/17HC	20	25	34	52	---	
23HS	50	60	75	100	150	
24HS/24HC	61	73	90	110	160	
34HD/34HC	260	290	340	390	480	
42HS	390	435	510	585	720	



- Efficient Integrated TSM
- Integrated SSM
- IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Pulse Input With Controller STM-R
- With Controller With STM
- IP65 With Controller With SWM
- Pulse Input With Controller SRAC
- With Controller With STAC
- AC Input
- 2-Phase Stepper Drive
- Pulse Input SR
- DC Input
- Field Bus STF
- With Controller With ST
- 3-Phase Stepper Drive
- AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
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Motor Installation

Mounting Direction

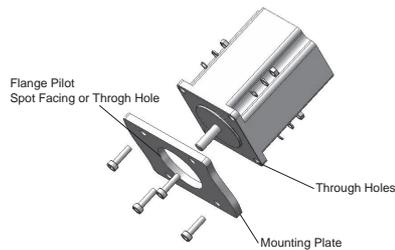
Motors can be mounted freely in any direction as shown below.

Regardless of how the motor is mounted, take care not to apply an overhung load or thrust load on the shaft. Make sure the cable does not contact the mounting surface causing undesirable force on the cable.

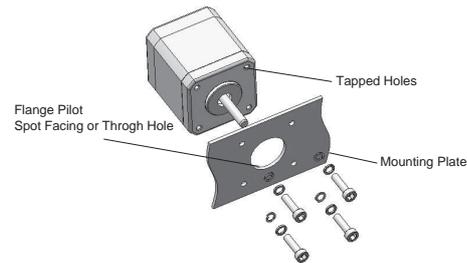
Mounting Method

Considering heat radiation and vibration isolation as much as possible, mount the motor tightly against a metal plane.

Mounting Method for Through Hole Type



Mounting Method for Tapped Hole Type



Installation Conditions

Install the motor in a location that meets the following conditions, or the product may be damaged.

- Indoors (This product is designed and manufactured to be installed within another device.)
- Ambient temperature: -20~+50°C(non-freezing)
- Ambient humidity: 85% or less (non-condensing)
- Not exposed to explosive, flammable or corrosive gases
- Not exposed to direct sunlight
- Not exposed to dust
- Not exposed to water or oil
- A place where heat can escape easily
- Not exposed to continuous vibration or excessive impact

Notes:

When installing the motor in an enclosed space such as a control box, or somewhere close to a heat-radiating object, vent holes should be used to prevent the motor from overheating.

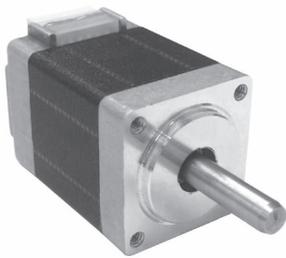
Do not install the motor in a location where a source of vibration will cause the motor to vibrate.

■ QUICK SELECTION OF MOTOR

step angle (°)	Size			Recommended Driver	Model	The torque range (mN. M); Speed range 0 – 50 RPS													
	Base (mm)	Thickness (mm)	Series			0	50	100	200	400	800	1600	3200	6400	12800	25600			
						Moment range (N.m); Speed range 0 – 50 RPS													
0.9	35	20	NEMA14	SR / ST	AM14HA74A0	[Torque Range Bar]													
		28			AM14HA04A0	[Torque Range Bar]													
	42	34.3	NEMA17		AM17HA44A0	[Torque Range Bar]													
		39.8			AM17HA24A0	[Torque Range Bar]													
		48.3			AM17HA64A0	[Torque Range Bar]													
1.2	42	34	NEMA17	3SR / 3ST	AM17HC20A0	[Torque Range Bar]													
		43			AM17HC60A0	[Torque Range Bar]													
	60	45.5	NEMA24		AM24HC4306	[Torque Range Bar]													
		54.5			AM24HC2306	[Torque Range Bar]													
		76.5			AM24HC3306	[Torque Range Bar]													
		54.5			AM24HC2308	[Torque Range Bar]													
		76.5			AM24HC3308	[Torque Range Bar]													
	86	45.5	NEMA34		AM34HC0305	[Torque Range Bar]													
		54.5			AM34HC1305	[Torque Range Bar]													
		76.5			AM34HC2306	[Torque Range Bar]													
		45.5			AM34HC0306	[Torque Range Bar]													
		54.5			AM34HC1306	[Torque Range Bar]													
		76.5			AM34HC2307	[Torque Range Bar]													
	1.8	20	31.5		NEMA8	SR / ST	AM8HY2050	[Torque Range Bar]											
			47				AM8HY4043	[Torque Range Bar]											
28		31	NEMA11	AM11HS1008	[Torque Range Bar]														
		40		AM11HS3007	[Torque Range Bar]														
		51		AM11HS5008	[Torque Range Bar]														
35		40	NEMA14	AM14HYB401	[Torque Range Bar]														
		34.3		AM17HD4452	[Torque Range Bar]														
42		39.8	NEMA17	AM17HD2438	[Torque Range Bar]														
		48.3		AM17HD6426	[Torque Range Bar]														
		62.8		AM17HDB410	[Torque Range Bar]														
		41		NEMA23	AM23HS0420		[Torque Range Bar]												
54		AM23HS2449	[Torque Range Bar]																
76		AM23HS3454	[Torque Range Bar]																
41		AM23HS0421	[Torque Range Bar]																
54		AM23HS2450	[Torque Range Bar]																
76		AM23HS3455	[Torque Range Bar]																
39		AM23HS04A0	[Torque Range Bar]																
55		AM23HS84A0	[Torque Range Bar]																
77		AM23HSA4A0	[Torque Range Bar]																
39		AM23HS04B0	[Torque Range Bar]																
57		55	NEMA24	AM23HS84B0	[Torque Range Bar]														
		77		AM23HSA4B0	[Torque Range Bar]														
60		55	NEMA24	AM24HS2402	[Torque Range Bar]														
		85		AM24HS5401	[Torque Range Bar]														
86		66.5	NEMA34	AM34HD0404	[Torque Range Bar]														
	96	AM34HD1404		[Torque Range Bar]															
	125.5	AM34HD2403		[Torque Range Bar]															
	156	AM34HD3402		[Torque Range Bar]															
57	54	NEMA23	AM23HS2459	[Torque Range Bar]															
	76		AM23HS3466	[Torque Range Bar]															
60	85	NEMA24	AM24HS5411	[Torque Range Bar]															
	66.5		AM34HD0802	[Torque Range Bar]															
86	75	NEMA34	AM34HD4802	[Torque Range Bar]															
	96		AM34HD1802	[Torque Range Bar]															
	115		AM34HD6802	[Torque Range Bar]															
	125.5		AM34HD2805	[Torque Range Bar]															
110	98.5	NEMA42	AM42HS04A0	[Torque Range Bar]															
	149.5		AM42HS24A0	[Torque Range Bar]															
	201		AM42HS34A0	[Torque Range Bar]															

- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor Pulse Input with Controller STM-R
- STM
- IP65 Motor & Drive SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- DC Input SR
- Field Bus STF
- With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- Stepper Motor 2-Phase
- 3-Phase
- UL
- Accessories Power Supplies
- Cables
- Software
- Appendix Glossary

NEMA8(□20mm) 2-phase DC1.8°-8HY Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	6 N (1.3 Lbs.) Push 25 N (5.6 Lbs.) Pull 18 N (4 Lbs.) At End of Shaft
Radial	
IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

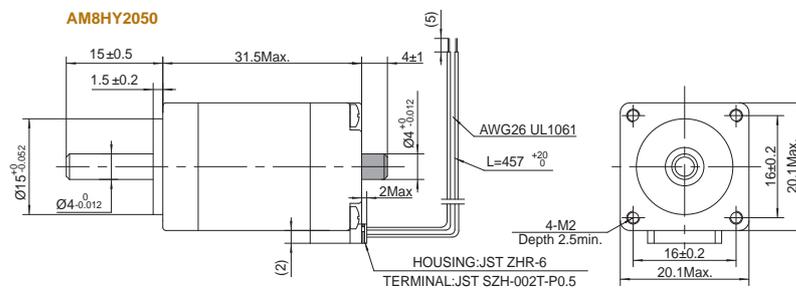


■ Parameters

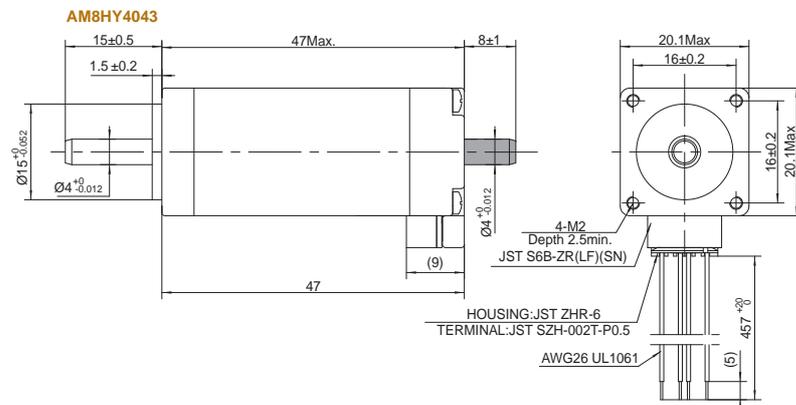
Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength	
				mm	N.m	A/Phase	Ω/Phase	g-cm ²	Kg		
AM8HY2050-01N	Single Shaft	A	4	31.5	0.018	0.35	11.5	2.0	0.05	500VAC 1 minute	
AM8HY2050-02N	Double Shaft			47	0.038		20.3	4.2	0.09		
AM8HY4043-01N	Single Shaft										
AM8HY4043-02N	Double Shaft										

* Wiring Diagram A See Page 245

■ Dimensions (Unit: mm)

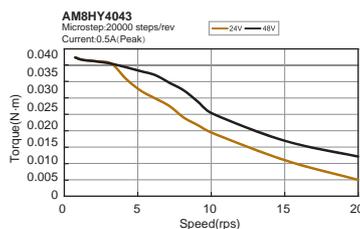
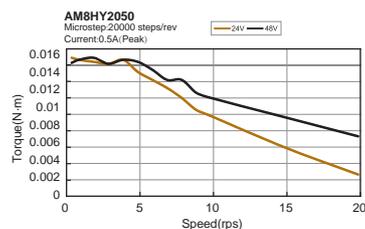


■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

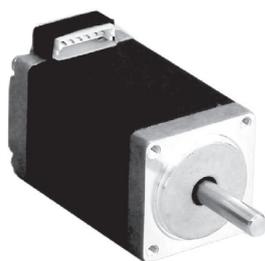


■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

■ Torque Curves (Recommended Driver: SR or ST)



NEMA11(□28mm) 2-phase DC 1.8° - 11HS Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	15 N (3.4 Lbs.) Push 25 N (5.6 Lbs.) Pull 30 N (6.5 Lbs.) At Flat Center
Radial IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

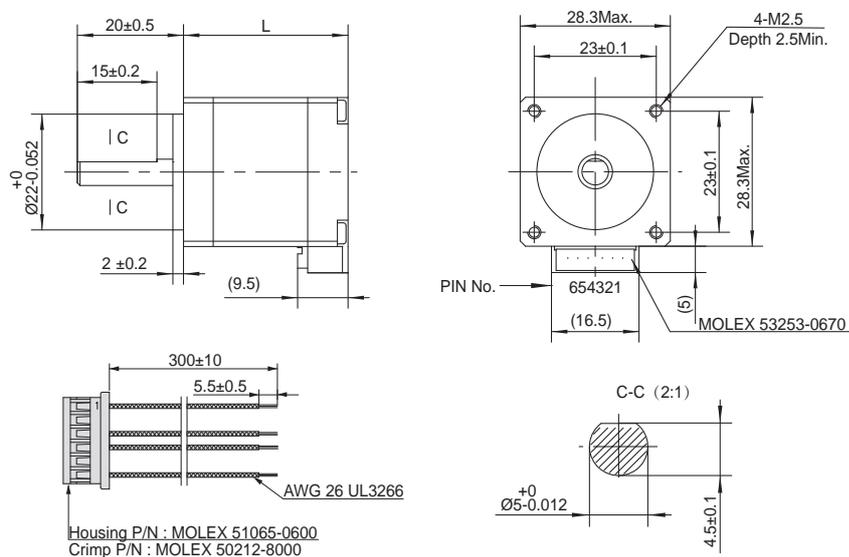


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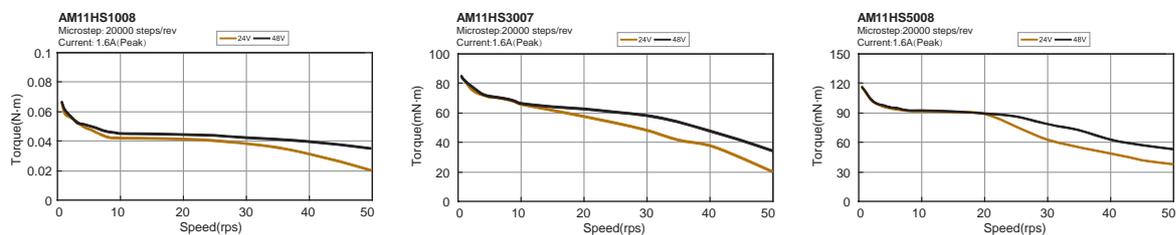
Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N·m	A/Phase	Ω/Phase	g·cm ²	Kg	
AM11HS1008-07	Single Shaft	A	4	31.0	0.072	1	2.5	9.0	0.1	500VAC 1 minute
AM11HS3007-02	Single Shaft			40.0	0.082		1.7	12.0	0.15	
AM11HS5008-01	Single Shaft			51.0	0.125		3.5	18.0	0.2	

* Wiring Diagram A See Page 245

Dimensions (Unit: mm)

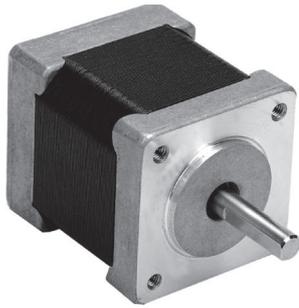


Torque Curves (Recommended Driver: SR or ST)



Efficient Integrated TSM	Motor & Drive	IP65 Integrated TXM	Motor & Drive	IP65 Motor & Drive	AC Input	IP65 Motor & Drive	DC Input	2-Phase Stepper Drive	3-Phase Stepper Drive	2-Phase Stepper Motor	3-Phase Stepper Motor	UL	Power Supplies	Cables	Software	Glossary
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NEMA14(□35mm) 2-phase DC 1.8°- 14HY Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	25 N (5.6 Lbs.) Push 65 N (15 Lbs.) Pull
Radial	30 N (6.5 Lbs.) At End of Shaft
IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

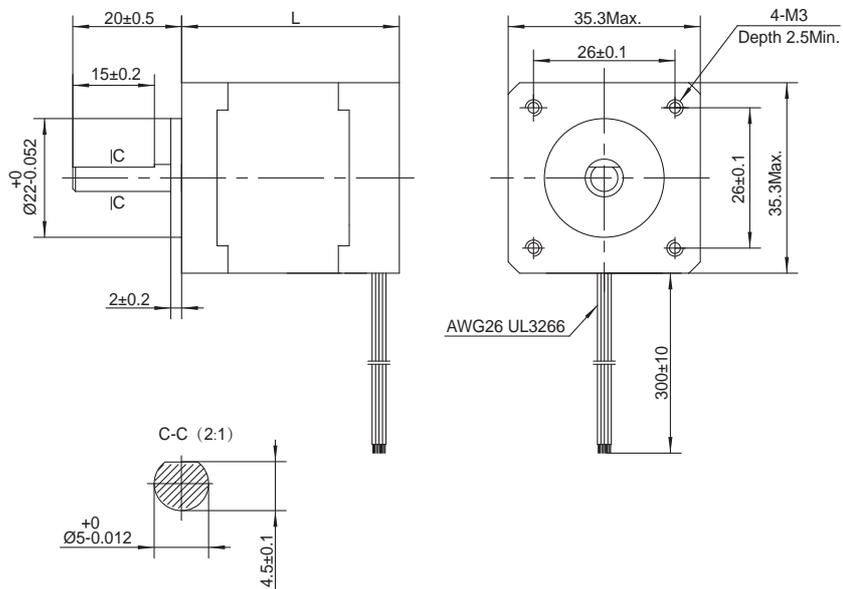


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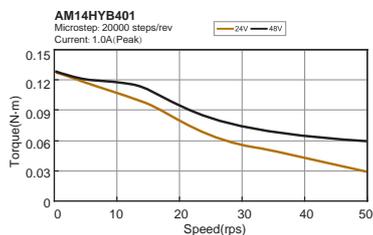
Model	Shaft	Wiring	Leads	Length "L"		Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m					
AM14HYB401-03	Single Shaft	A	4	40.0	0.2	1.0	4.3	20.0	0.21	500VAC 1 minute

* Wiring Diagram A See Page 245

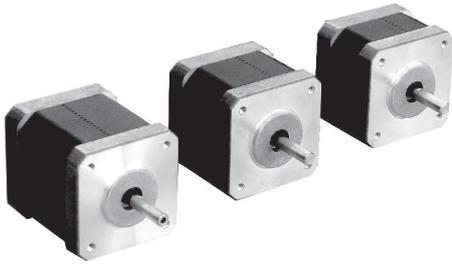
Dimensions (Unit: mm)



Torque Curves (Recommended Driver: SR or ST)



NEMA17(□42mm) 2-phase DC 1.8° - 17HD Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	25 N (5.6 Lbs.) Push 65 N (15 Lbs.) Pull
Radial	30 N (6.5 Lbs.) At Flat Center
IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

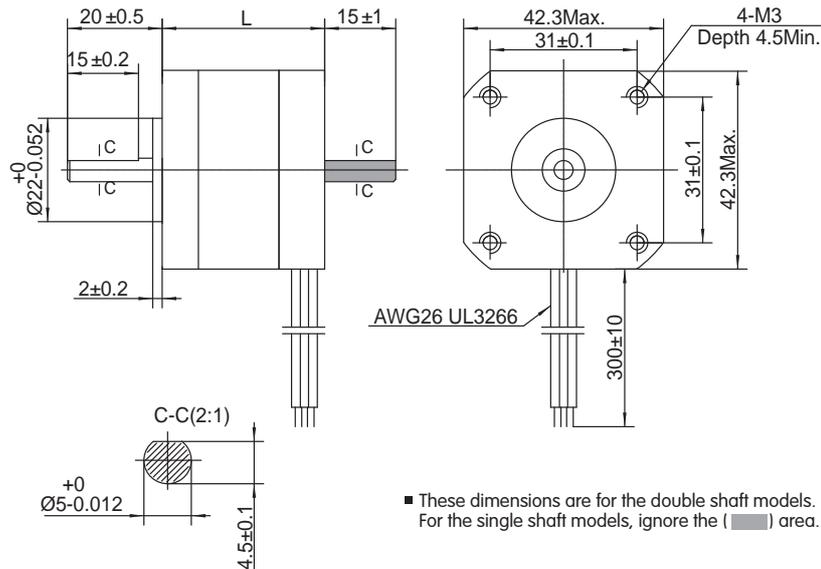


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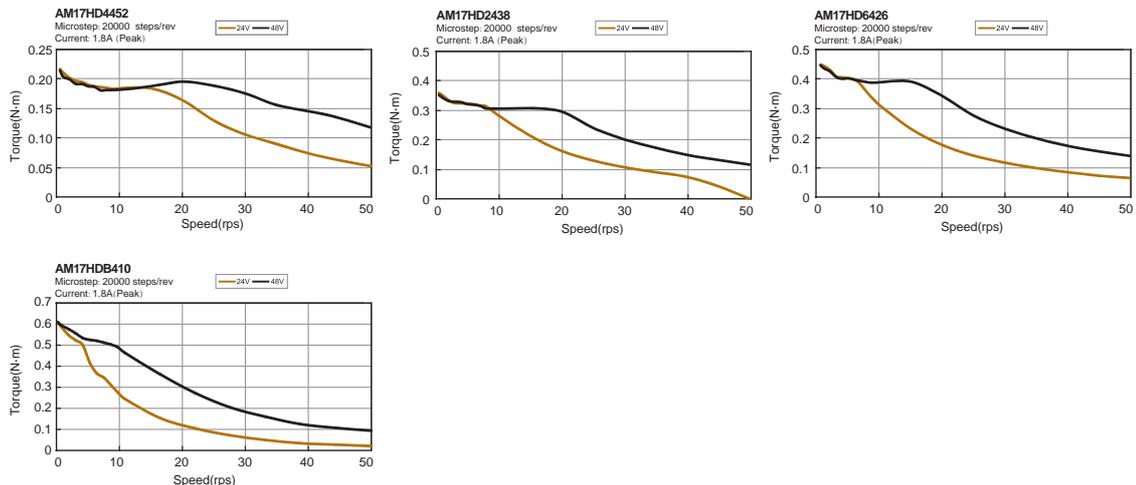
Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM17HD4452-02N	Single Shaft	A	4	34.3	0.285	1.5	1.5	38.0	0.23	500VAC 1 minute
AM17HD4452-01N	Double Shaft			39.8	0.46		1.9	57.0	0.28	
AM17HD2438-02N	Single Shaft			48.3	0.59		2.3	82.0	0.36	
AM17HD2438-01N	Double Shaft			62.8	0.85	1.4	3.2	123.0	0.6	
AM17HD6426-06N	Single Shaft									
AM17HD6426-05N	Double Shaft									
AM17HDB410-01N	Single Shaft									
AM17HDB410-02N	Double Shaft									

* Wiring Diagram A See Page 245

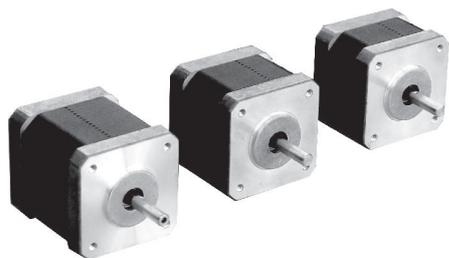
Dimensions (Unit: mm)



Torque Curves (Recommended Driver: SR or ST)



NEMA17(□42mm) 2-phase DC 0.9°- 17HA Series



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 25 N (5.6 Lbs.) Push
 65 N (15 Lbs.) Pull
 Radial 30 N (6.5 Lbs.) At Flat Center
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

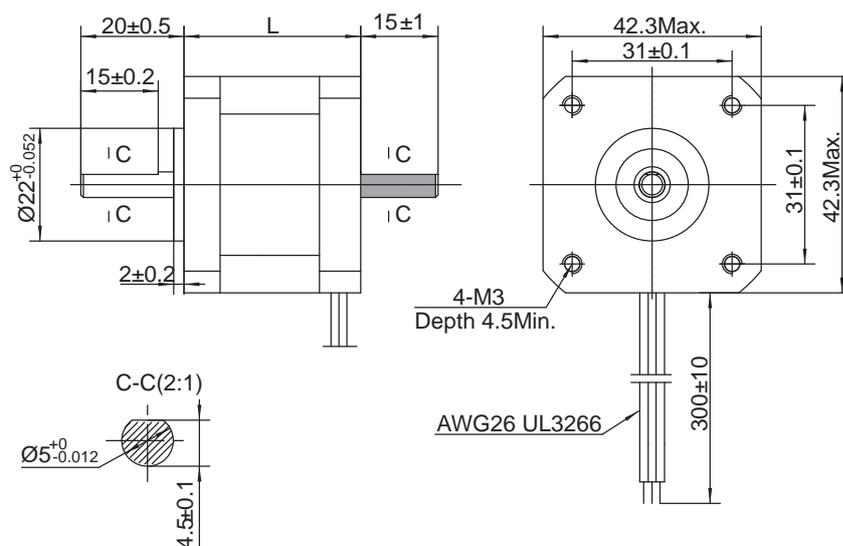


Parameters

Model	Shaft	Wiring	Leads	Length "L"		Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N·m					
AM17HA44A0-01N	Single Shaft	A	4	34.3	0.25	1.5	1.6	38.0	0.23	500VAC 1 minute
AM17HA44A0-02N	Double Shaft									
AM17HA24A0-01N	Single Shaft			39.8	0.35		1.65	57.0	0.28	
AM17HA24A0-02N	Double Shaft									
AM17HA64A0-01N	Single Shaft			48.3	0.45		1.56	82.0	0.36	
AM17HA64A0-02N	Double Shaft									

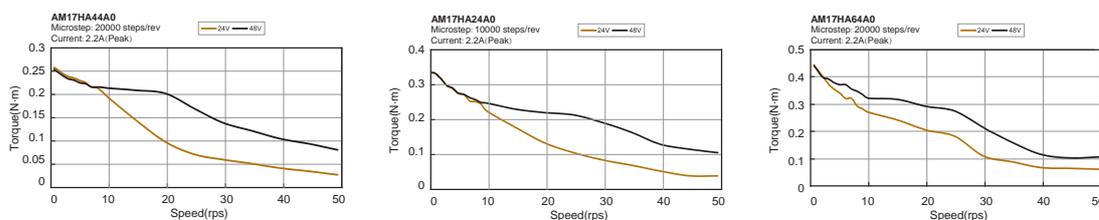
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



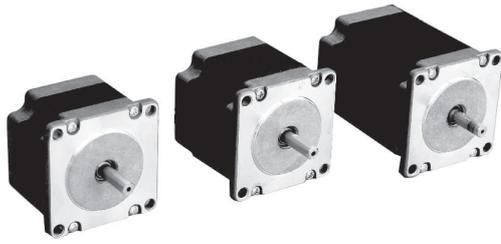
■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R
- STM
- IP65 Stepper Motor SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- DC Input SR
- Field Bus STF
- 3-Phase Stepper Drive ST
- AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA23(□ 56mm) 2-phase DC 1.8° - 23HS Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull
Radial IP Rating	70 N (15.5 Lbs.) At Flat Center
Operating Temp	40
Insulation Class	-20°C to +50°C
Insulation Resistance	B, 130°C 100 MegOhms

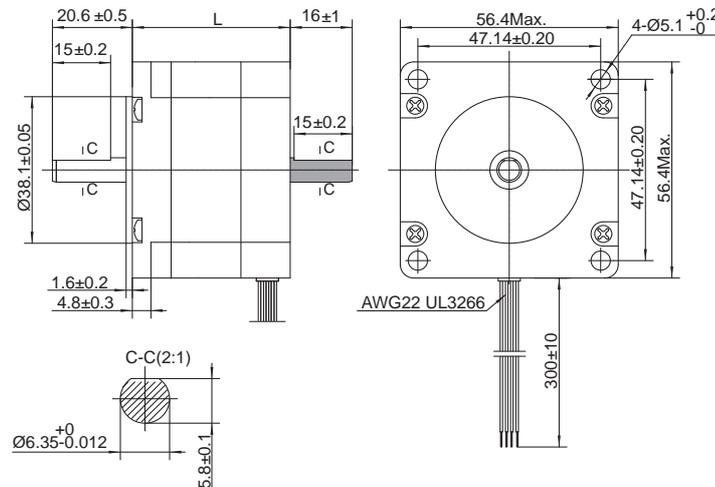


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N·m	A/Phase	Ω/Phase	g·cm ²	Kg	
AM23HS0420-01	Single Shaft	A	4	41.0	0.72	1.8	1.8	135.0	0.42	500VAC 1 minute
AM23HS0420-02	Double Shaft			54.0	1.25					
AM23HS2449-01	Single Shaft									
AM23HS2449-02	Double Shaft			76.0	2.1					
AM23HS3454-01	Single Shaft									
AM23HS3454-02	Double Shaft			41.0	0.72	3.7	0.63	260.0	0.6	
AM23HS0421-01	Single Shaft									
AM23HS0421-02	Double Shaft									
AM23HS2450-01	Single Shaft			54.0	1.25	0.75	460.0	1.0		
AM23HS2450-02	Double Shaft									
AM23HS3455-01	Single Shaft			76.0	2.1					
AM23HS3455-02	Double Shaft									

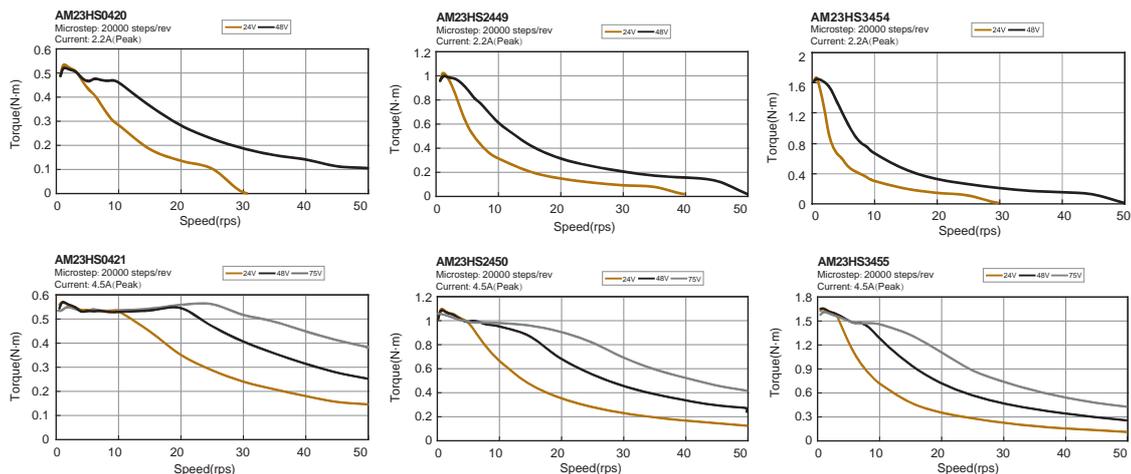
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



NEMA23(□56mm) 2-phase DC 1.8°- 23HS PowerPlus Series (6.35mm Shaft)



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 40 N (9 Lbs.) Push
 130 N (30 Lbs.) Pull
 Radial 70 N (15.5 Lbs.) At Flat Center
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

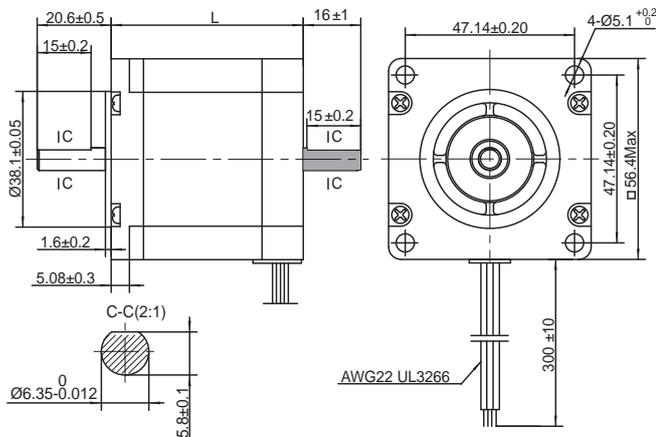


Parameters

Model	Shaft	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM23HS04A0-01	Single Shaft	A	4	39	0.82	1.8	1.8	105.0	0.4	500VAC 1 minute
AM23HS04A0-02	Double Shaft									
AM23HS84A0-01	Single Shaft			55	1.5		2.4	215.0	0.6	
AM23HS84A0-02	Double Shaft									
AM23HSA4A0-01	Single Shaft			77	2.3	3	365.0	1.0		
AM23HSA4A0-02	Double Shaft									
AM23HS04B0-01	Single Shaft			39	0.82	3.7	0.48	105.0	0.4	
AM23HS04B0-02	Double Shaft									
AM23HS84B0-01	Single Shaft			55	1.5		0.63	215.0	0.6	
AM23HS84B0-02	Double Shaft									
AM23HSA4B0-01	Single Shaft			77	2.3	0.75	365.0	1.0		
AM23HSA4B0-02	Double Shaft									

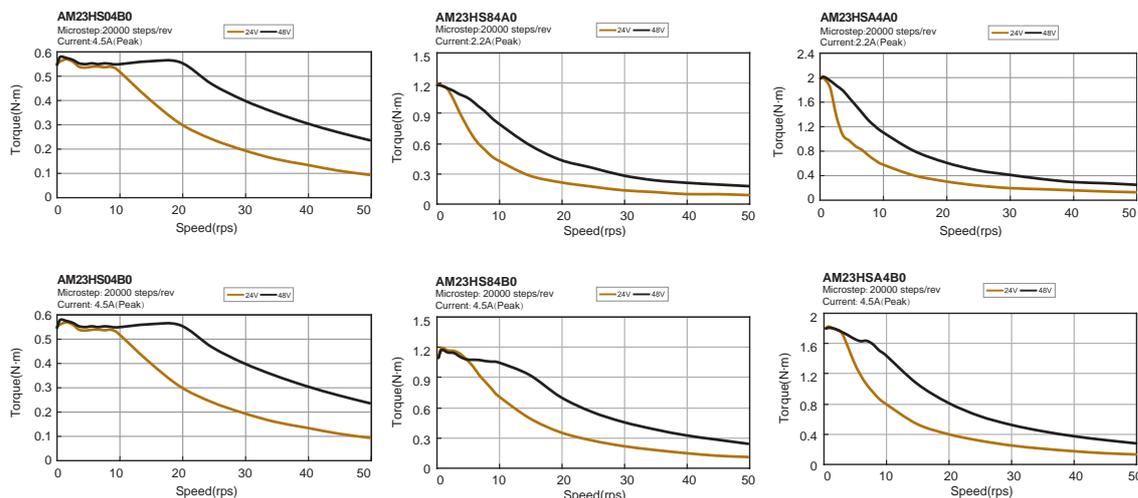
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



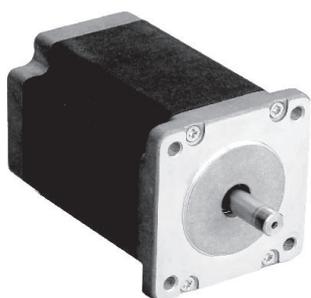
■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Pulse Input With Controller STM-R
- With Controller With STM
- With Controller With SWM
- IP65 Pulse Input With SRAC
- With Controller With STAC
- Pulse Input With SR
- Field Bus With STF
- With Controller With ST
- AC Input 2-Phase Stepper Drive
- AC Input 3-Phase Stepper Drive
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Cables
- Accessories
- Software
- Glossary
- Appendix

NEMA24(□60mm) 2-phase DC 1.8°- 24HS Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull 70 N (15.5 Lbs.) At Flat Center
Radial IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

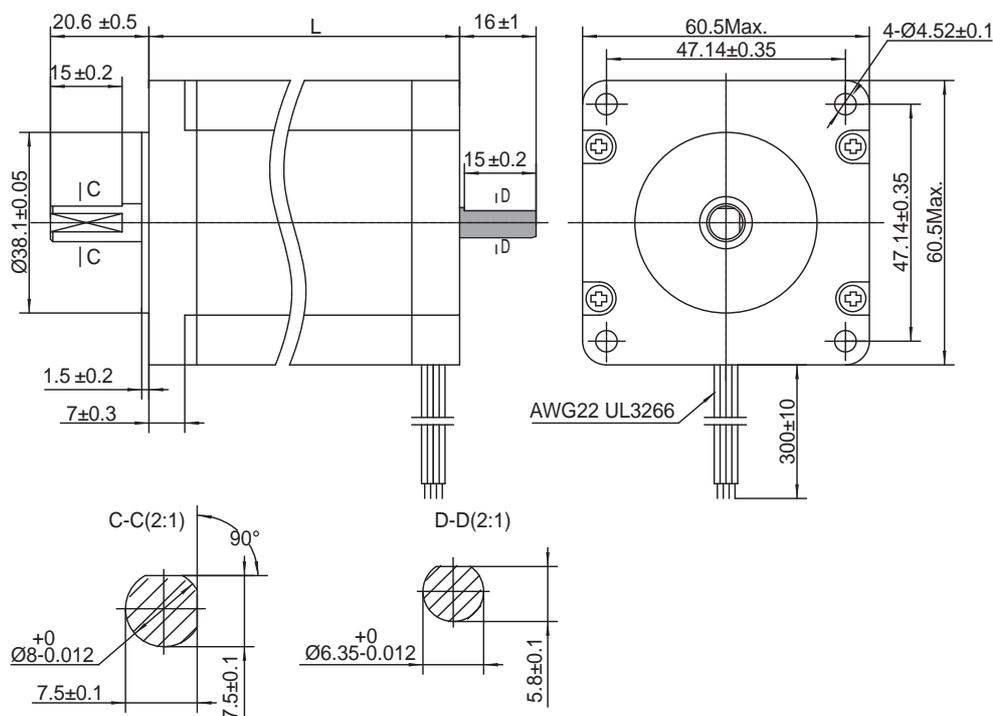


Parameters

Model	Shaft	Wiring	Leads	Length "L"		Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m					
AM24HS2402-08N	Single Shaft	A	4	54.0	1.57	4.0	0.43	450.0	0.83	500VAC 1 minute
AM24HS2402-11N	Double Shaft									
AM24HS5401-10N	Single Shaft			85.0	3.2					
AM24HS5401-24N	Double Shaft									

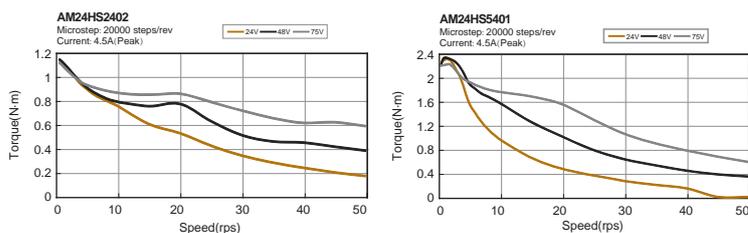
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



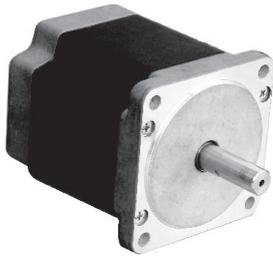
■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor Pulse Input With Controller STM-R
- Integrated Stepper Motor With Controller With Controller STM
- IP65 Pulse Input With Controller SWM
- AC Input SRAC
- 2-Phase Stepper Drive Pulse Input With Controller STAC
- DC Input SR
- Field Bus STF
- With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- Stepper Motor 2-Phase
- 3-Phase
- UL
- Power Supplies
- Cables
- Software
- Appendix Glossary

NEMA34(□86mm) 2-phase DC 1.8° - 34HD Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	65 N (15 Lbs.) Push 155 N (35 Lbs.) Pull 220 N (50 Lbs.) At Flat Center
Radial IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

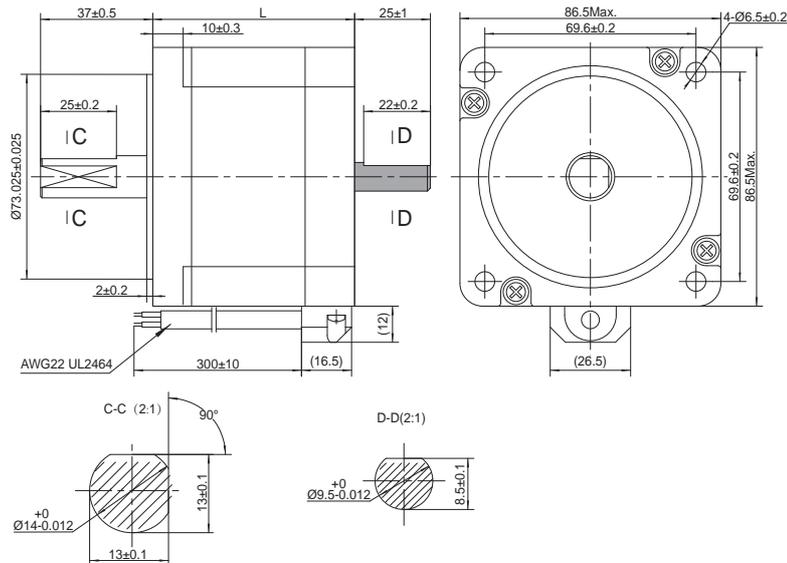


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM34HD0404-08	Single Shaft	A	4	66.5	3.7	6.3	0.25	1100.0	1.6	500VAC 1 minute
AM34HD0404-09	Double Shaft						0.35	1850.0	2.7	
AM34HD1404-06	Single Shaft			96.0	6.7	5.6	0.49	2750.0	3.8	
AM34HD1404-07	Double Shaft						0.63	4400.0	5.2	
AM34HD2403-07	Single Shaft			125.5	9.4	5.6	0.63	4400.0	5.2	
AM34HD2403-08	Double Shaft						0.63	4400.0	5.2	
AM34HD3402-01	Single Shaft			156.0	11.5	5.6	0.63	4400.0	5.2	
AM34HD3402-02	Double Shaft						0.63	4400.0	5.2	

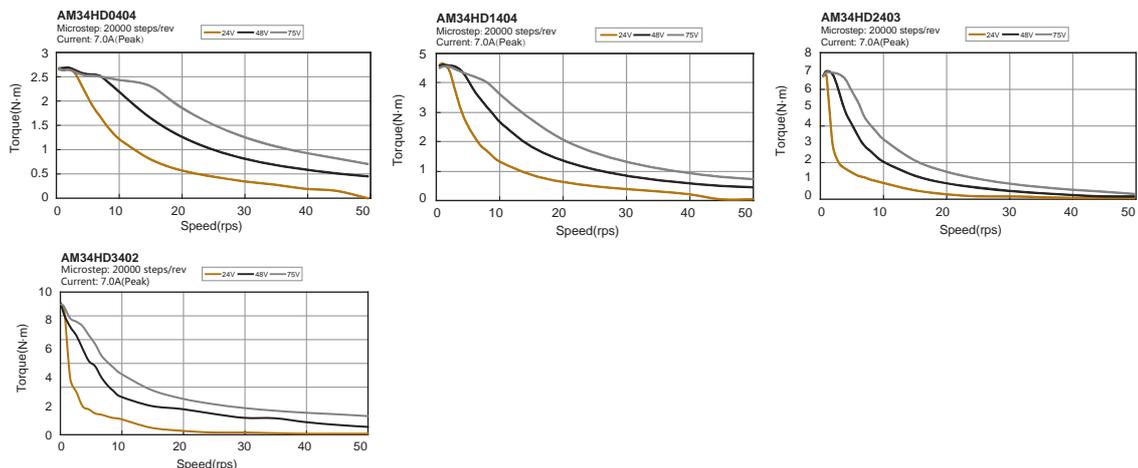
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)

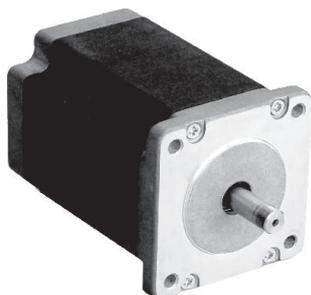


■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



NEMA23(□56mm) 2-phase AC1.8° - 23HS Series



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 40 N (9 Lbs.) Push
 130 N (30 Lbs.) Pull
 Radial 70 N (15.5 Lbs.) At Flat Center
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

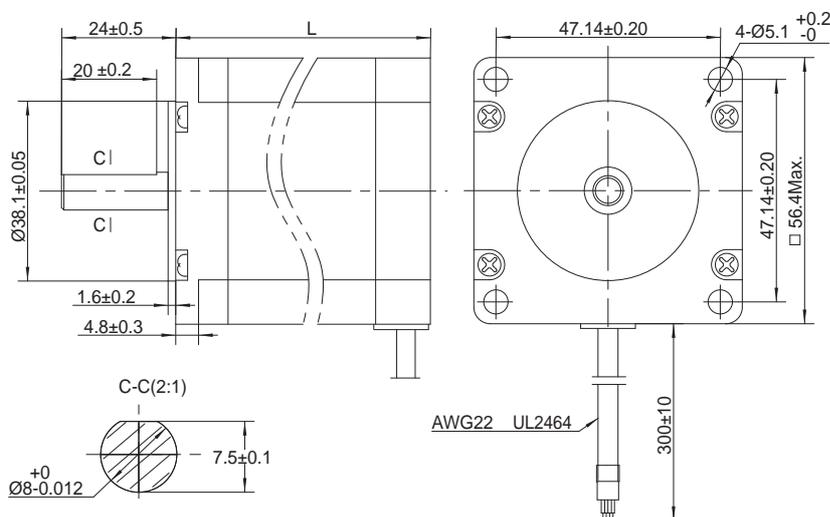


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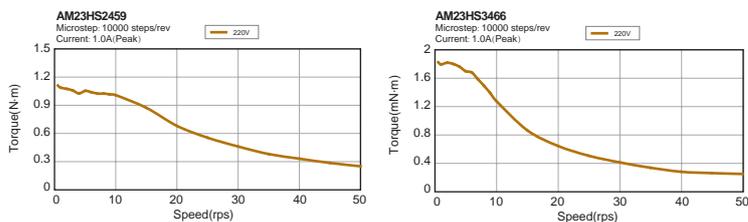
Model	Shaft	Wiring	Leads	Length "L"		Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m						
AM23HS2459-01	Single Shaft	A	4	54	1.7	1	16.6	260.0	0.6	1500VAC 1 minute	
AM23HS3466-01				76	2.2	0.6	25.4	460.0	1.0		

* Wiring Diagram A See Page 245

Dimensions (Unit: mm)

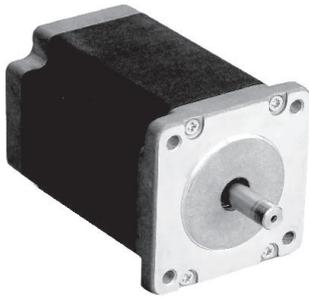


Torque Curves (Recommended Driver: SRAC or STAC)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R With Controller
- STM With Controller
- SWM IP65 With Controller
- AC Input SRAC Pulse Input With Controller
- STAC With Controller
- 2-Phase Stepper Drive SR Pulse Input
- DC Input STF Field Bus
- ST With Controller
- 3-Phase Stepper Drive AC Input
- DC Input
- Stepper Motor 2-Phase
- 3-Phase
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA24(□60mm) 2-phase AC1.8°- 24HS Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull 70 N (15.5 Lbs.) At Flat Center
Radial IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

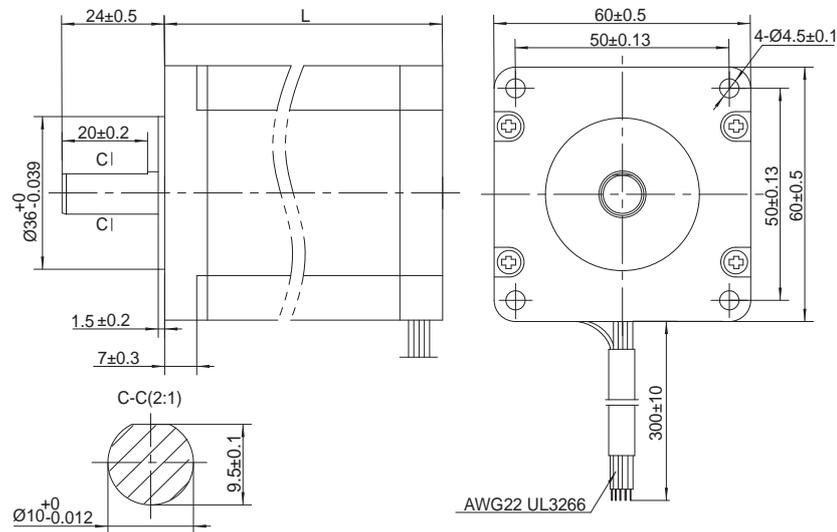


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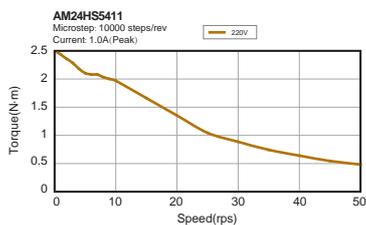
Model	Shaft	Wiring	Leads	Length "L"		Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m					
AM24HS5411-01N	Single Shaft	A	4	85	3.1	0.8	15.4	900.0	1.4	1500VAC 1 minute

* Wiring Diagram A See Page 245

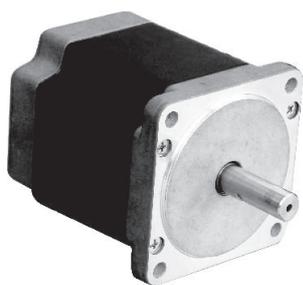
Dimensions (Unit: mm)



Torque Curves (Recommended Driver: SRAC or STAC)



NEMA34(□86mm) 2-phase AC 1.8° - 34HD Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	65 N (15 Lbs.) Push 155 N (35 Lbs.) Pull 220 N (50 Lbs.) At Flat Center
Radial IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

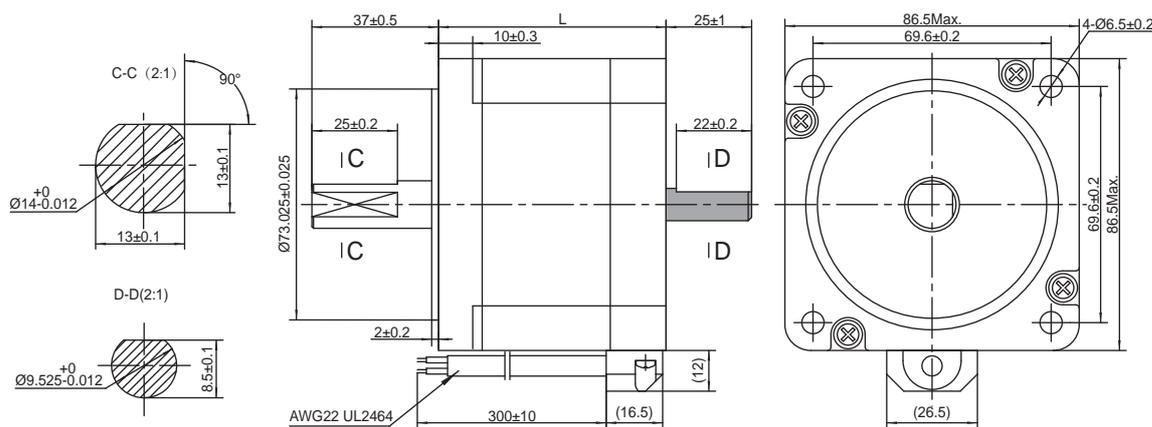


Parameters

Model	Shaft	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m	A/Phase	Ω/Phase Series connection	g-cm ²	Kg	
AM34HD0802-01	Single Shaft	B(Parallel) C(Series)	8	66.5	4.2	1.8 (220V Series connection)	3.4	1100.0	1.6	1500VAC 1 minute
AM34HD0802-02	Double Shaft			75	4.7		3.6	1350.0	1.9	
AM34HD4802-01	Single Shaft			96	7.3	3.6 (110V Parallel connection)	1850.0	2.7		
AM34HD1802-01	Single Shaft			115	7.6		4	2400.0	3.5	
AM34HD1802-03	Double Shaft			125.5	8.7	4.2	2750.0	3.8		
AM34HD6801-01	Single Shaft									
AM34HD2805-01	Single Shaft									
AM34HD2805-03	Double Shaft									

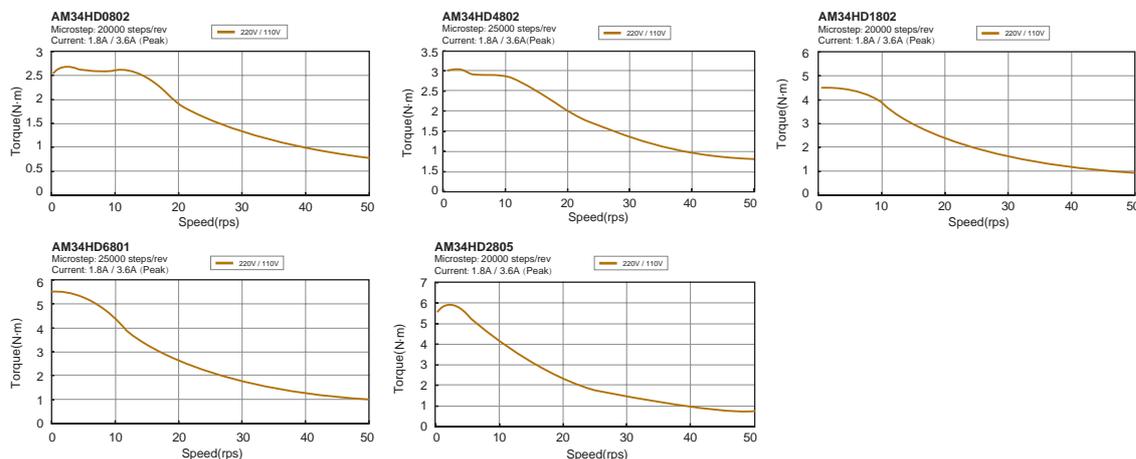
* Wiring Diagram B / C See Page 245

Dimensions (Unit: mm)



■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SRAC or STAC)



- Efficient Integrated TSM
- Integrated SSM
- IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R
- STM
- IP65 Stepper Motor SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- SR
- Field Bus STF
- ST
- 3-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA42(□110mm) 2-phase AC 1.8° - 42HS Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	250 N (56 Lbs.) Push 250 N (56 Lbs.) Pull 450 N (100 Lbs.) At Flat Center
Radial	
IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

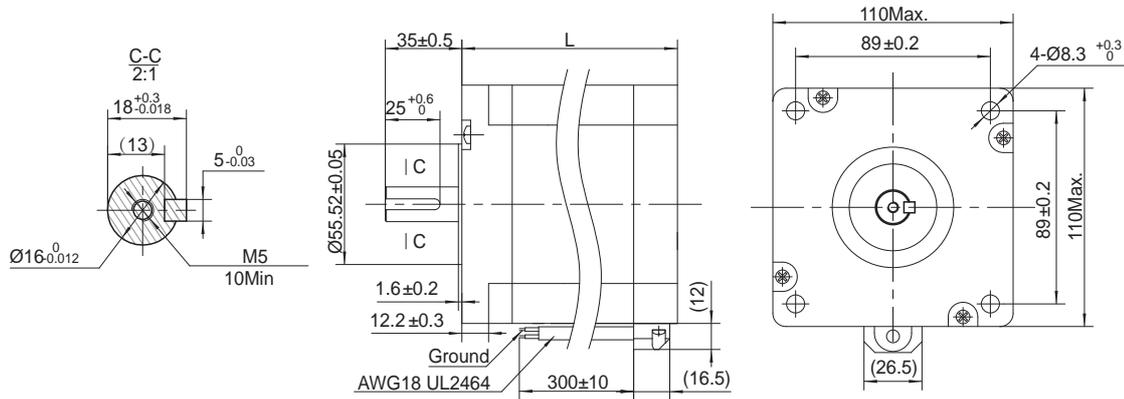


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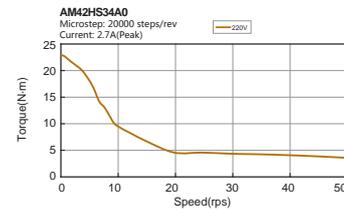
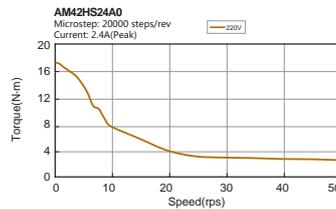
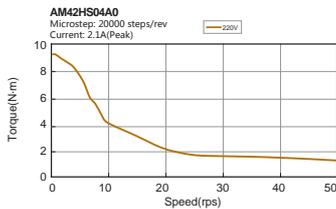
Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m	A/Phase	Ω/Phase	g·cm ²	Kg	
AM42HS04A0-01	Single Shaft	A	4	98.5	12	2.1	4.2	5500	4.8	1500VAC 1 minute
AM42HS24A0-01				149.5	21	2.4	4.4	10900	8	
AM42HS34A0-01				201	30	2.7	4.4	16200	11.6	

* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



Torque Curves (Recommended Driver: SRAC or STAC)



NEMA23(□56mm) 2-phase DC1.8° - 23HS Series IP65 Type



Phases	2
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull 70 N (15.5 Lbs.) At Flat Center
Radial	
IP Rating	65
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

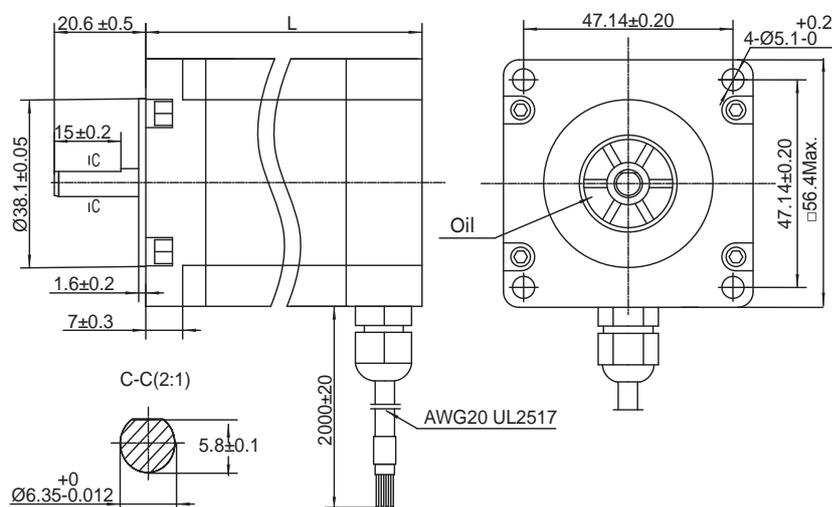


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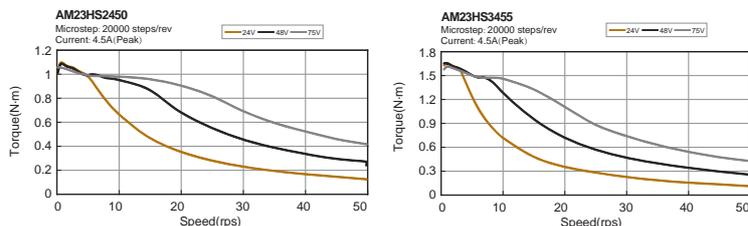
Model	Shaft	Wiring	Leads	Length*L"		Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m					
AM23HS2450-03	Single Shaft	A	4	61.7	1.25	3.7	0.63	260.0	0.6	500VAC 1 minute
AM23HS3455-05				83.7	2.2					

* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R
- STM
- IP65 SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- SR
- DC Input STF
- ST
- 3-Phase Stepper Drive AC Input
- DC Input
- Stepper Motor 2-Phase
- 3-Phase
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA34(□86mm) 2-phase DC1.8° - 34HD Series IP65 Type



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 65 N (15 Lbs.) Push
 155 N (35 Lbs.) Pull
 220 N (50 Lbs.) At Flat Center
 Radial
 IP Rating 65
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

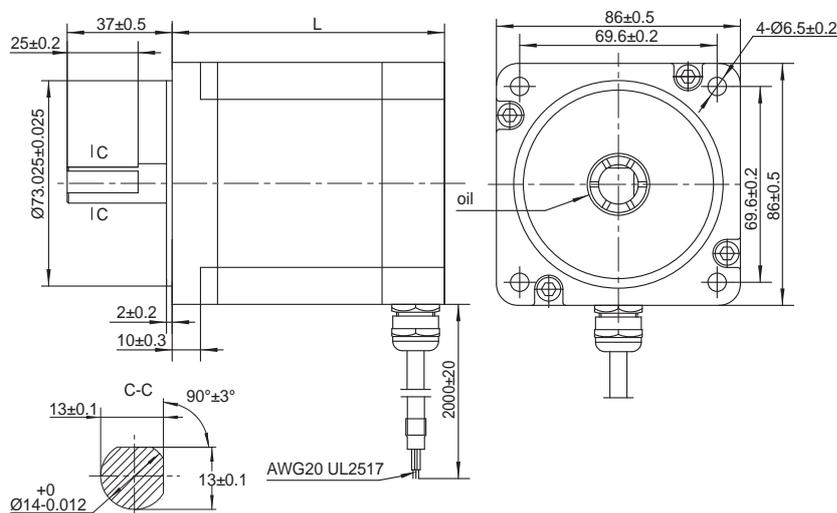


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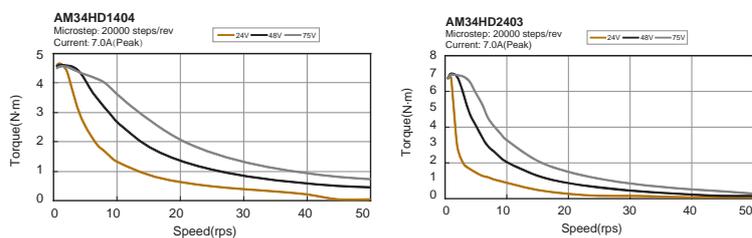
Model	Shaft	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM34HD1404-13	Single Shaft	A	4	98	6.7	6.3	0.45	1850.0	2.7	500VAC 1 minute
AM34HD2403-13				127.5	9.4	5.6	0.62	2750.0	3.8	

* Wiring Diagram A See Page 245

Dimensions (Unit: mm)

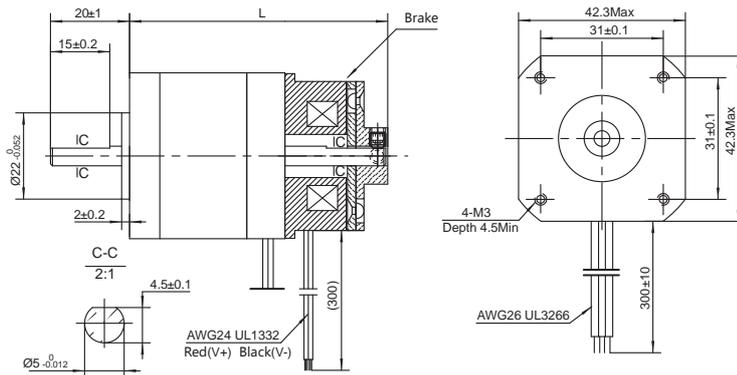


Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R With Controller
- STM With Controller
- SWM IP65 With Controller
- SRAC Pulse Input With Controller
- STAC With Controller
- SR Pulse Input
- STF Field Bus
- ST With Controller
- 3-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Cables
- Software
- Glossary

NEMA17(□42mm) 2-phase DC1.8° - 17HD Series Brake type

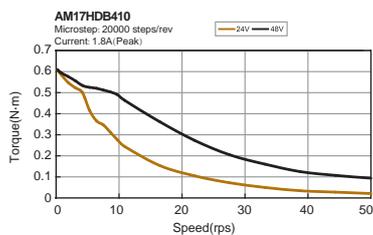
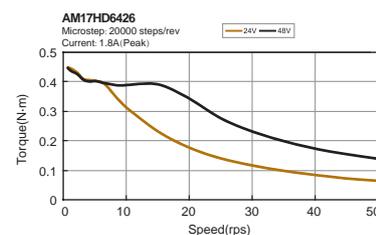
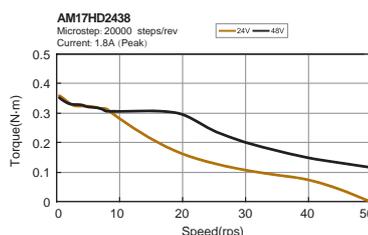
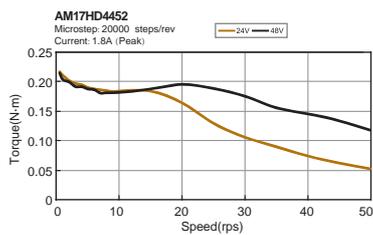


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Brake Torque	Brake Power	Mass	Dielectric Strength
				mm	N.m	A/Phase	Ω/Phase	g·cm ²	N.m	V(W)	Kg	
AM17HD4452-BR01	Single Shaft	A	4	60.3	0.285	1.5	1.5	38.0	0.6	24(10)	0.38	500VAC 1 minute
AM17HD2438-BR01				65.8	0.46	1.5	1.9	57.0	0.6	24(10)	0.43	
AM17HD6426-BR01				74.3	0.59	1.5	2.3	82.0	0.6	24(10)	0.51	
AM17HDB410-BR01				85.8	0.85	1.4	3.2	123.0	0.6	24(10)	0.75	

* Wiring Diagram A See Page 245

Torque Curves (Recommended Driver: SR or ST)



Efficient Integrated TSM

Integrated SSM

IP65 Integrated TXM

Motor & Drive RS

Motor & Drive SS

Pulse Input With Controller STM-R

With Controller STM

IP65 With Controller SWM

Pulse Input With Controller SRAC

Pulse Input With Controller STAC

Pulse Input With Controller SR

Field Bus With Controller STF

With Controller ST

DC Input AC Input

DC Input AC Input

2-Phase Stepper Drive

3-Phase Stepper Drive

2-Phase Stepper Motor

3-Phase Stepper Motor

UL

Power Supplies

Cables

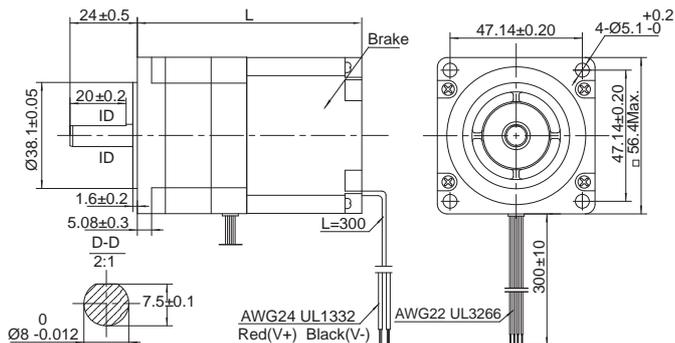
Software

Glossary

Accessories

Appendix

NEMA23(□56mm) 2-phase DC1.8°- 23HS Series Brake type

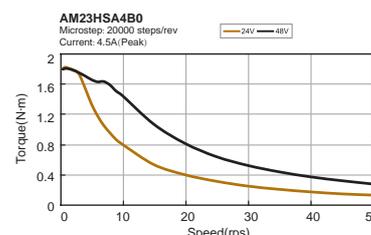
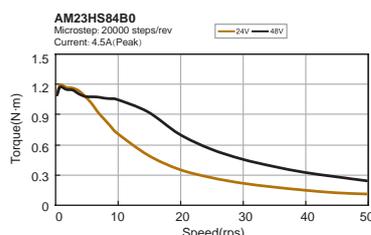
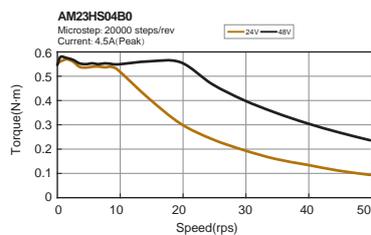


Parameters

Model	Shaft	Wiring	Leads	Length"L"		Holding Torque	Current	Resistance	Rotor Inertia	Brake Torque	Brake Power	Mass	Dielectric Strength
				mm	N.m								
AM23HS04B0-BR01	Single Shaft	A	4	80	0.82	3.7	A/Phase	0.48	105.0	1.5	24(15)	0.62	500VAC 1 minute
AM23HS84B0-BR01				96	1.5			0.63	215.0	1.5	24(15)	0.8	
AM23HSA4B0-BR01				118	2.3			0.75	365.0	1.5	24(15)	1.2	

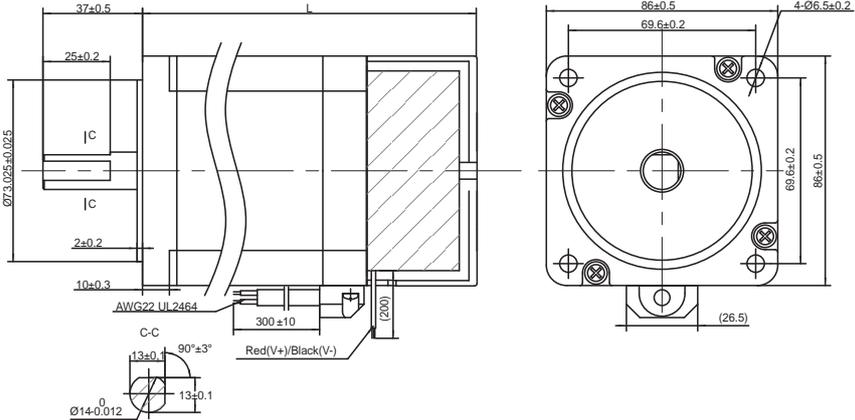
* Wiring Diagram A See Page 245

Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R
- STM
- IP65 Stepper Motor SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- DC Input SR
- Field Bus STF
- With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- Stepper Motor 2-Phase
- 3-Phase
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA34(□86mm) 2-phase DC1.8°/ 2-phase AC1.8°-34HD Series Brake type



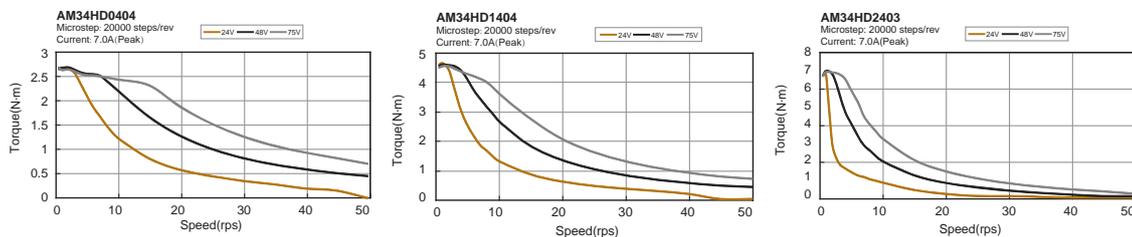
Parameters

Model	Shaft	Wiring	Leads	Length"L"		Holding Torque	Current	Resistance	Rotor Inertia	Brake Torque	Brake Power	Mass	Dielectric Strength
				mm	N.m								
AM34HD0404-BR01	Single Shaft	A	4	118.5	3.7	6.3	A/Phase	0.25	1100	6	24(30)	2.2	500VAC 1 minute
AM34HD1404-BR01	Single Shaft			148	6.7			0.35	1850			3.3	
AM34HD2403-BR01	Single Shaft			177.5	9.4			0.49	2750			4.4	
AM34HD0802-BR01	Single Shaft	C	8	118.5	4.2	1.8 (220V Series connection)	A/Phase	3.4 (Series onnection)	1100	6	24(30)	2.2	1500VAC 1 minute
AM34HD1802-BR01	Single Shaft			148	7.6			3.6 (Series onnection)	1850			3.3	
AM34HD2805-BR01	Single Shaft			177.5	8.7			4.2 (Series onnection)	2750			4.4	

* Wiring Diagram A/C See Page 245

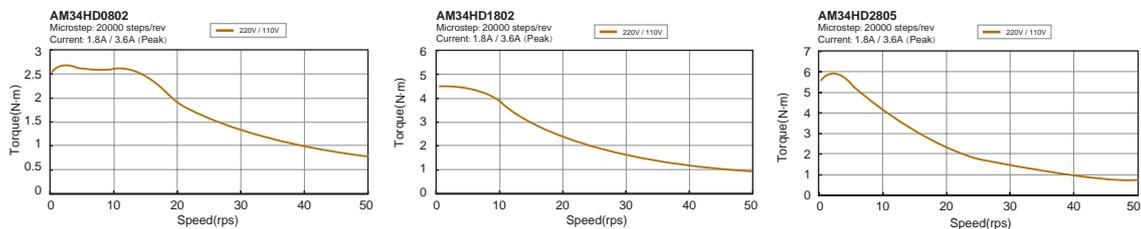
Torque Curves

(Recommended Driver: SR or ST)



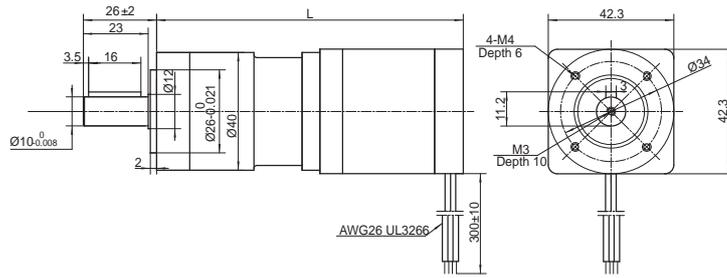
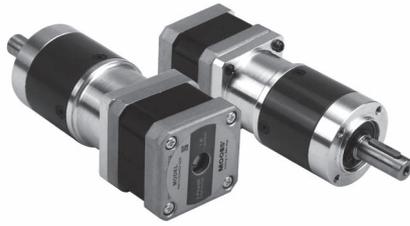
Torque Curves

(Recommended Driver: SRAC or STAC)



NEMA17(□42mm) 2-phase DC1.8° - 17HD Series Planetary Reducer Motor Type

■ Dimensions (Unit: mm)

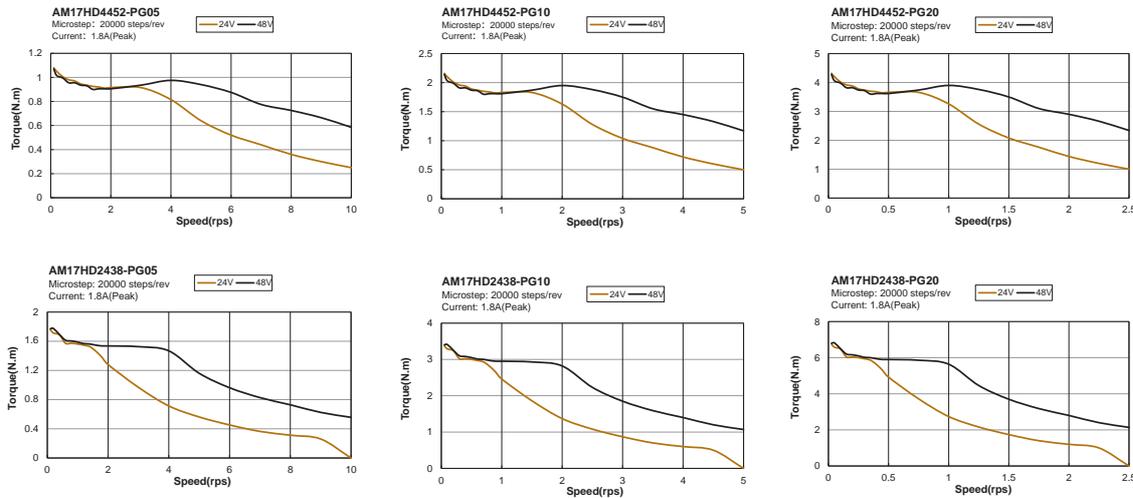


■ Parameters

Model	Wiring	Length "L" mm	Current A/Phase	Series	Reduction ratio	Accuracy	Maximum output torque	Maximum load torque	Rotor Inertia	Efficiency	Noise dB	Mass Kg
						arc-min	N.m	N.m	g.cm ²			
AM17HD4452-PG05	A	101.8	1.5	1	5	12	1.25	6	950	96%	<60	0.55
AM17HD4452-PG10		101.8		1	10	12	2.5	4	3800	96%		0.55
AM17HD4452-PG20		114.8		2	20	15	5	20	15200	94%		0.63
AM17HD2438-PG05		107.3		1	5	12	2	6	1425	96%		0.6
AM17HD2438-PG10		107.3		1	10	12	4	4	5700	96%		0.6
AM17HD2438-PG20		120.3		2	20	15	8	20	22800	94%		0.68

* Wiring Diagram A See Page 245

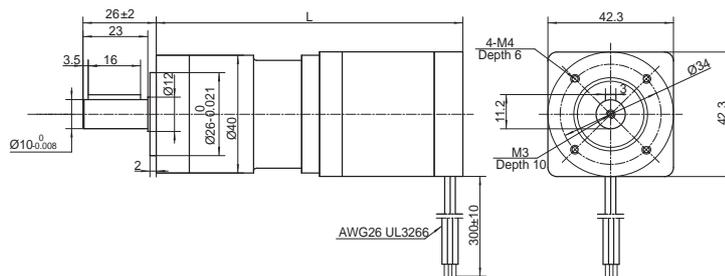
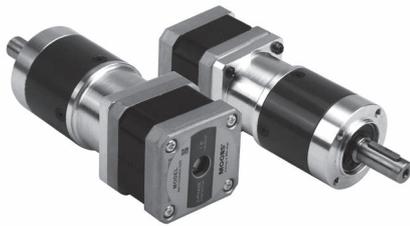
■ Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor Pulse Input With Controller STM-R
- Integrated Stepper Motor Pulse Input With Controller With Controller STM
- Integrated Stepper Motor Pulse Input With Controller With Controller SWM
- AC Input SRAC
- 2-Phase Stepper Drive Pulse Input With Controller STAC
- DC Input SR
- DC Input STF
- 3-Phase Stepper Drive With Controller ST
- AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA17(□42mm) 2-phase DC1.8° - 17HD Series Planetary Reducer Motor Type

■ Dimensions (Unit: mm)

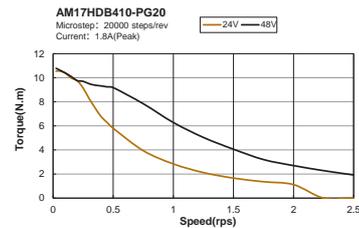
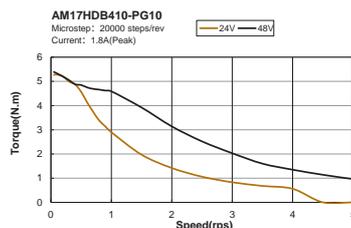
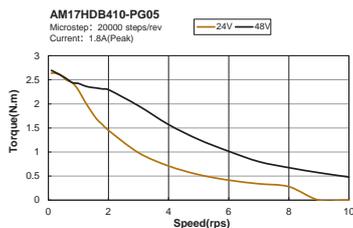
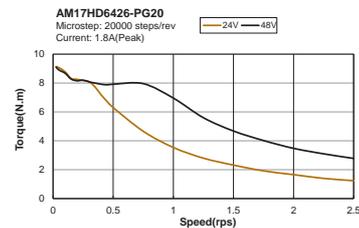
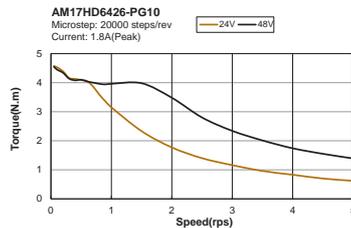
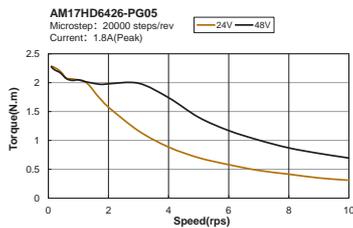


■ Parameters

Model	Wiring	Length "L" mm	Current A/Phase	Series	Reduction ratio	Accuracy arc-min	Maximum output torque	Maximum load torque	Rotor Inertia g.cm ²	Efficiency	Noise	Mass
							N.m	N.m			dB	Kg
AM17HD6426-PG05	A	115.8	1.5	1	5	12	2.5	6	2050	96%	<60	0.68
AM17HD6426-PG10		115.8		1	10	12	5	4	8200	96%		0.68
AM17HD6426-PG20		128.8		2	20	15	10	20	32800	94%		0.76
AM17HDB410-PG05		130.3	1.4	1	5	12	4.25	6	3075	96%		0.92
AM17HDB410-PG10		130.3		1	10	12	8.5	4	12300	96%		0.92
AM17HDB410-PG20		143.3		2	20	15	17	20	49200	94%		1

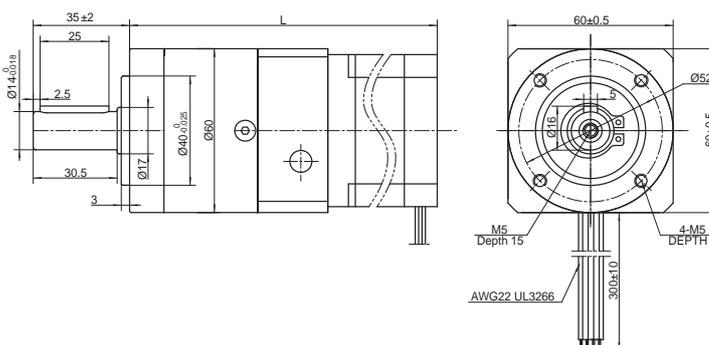
* Wiring Diagram A See Page 245

■ Torque Curves (Recommended Driver: SR or ST)



NEMA23(□56mm) 2-phase DC1.8° - 23HS Series Planetary Reducer Motor Type

■ Dimensions (Unit: mm)

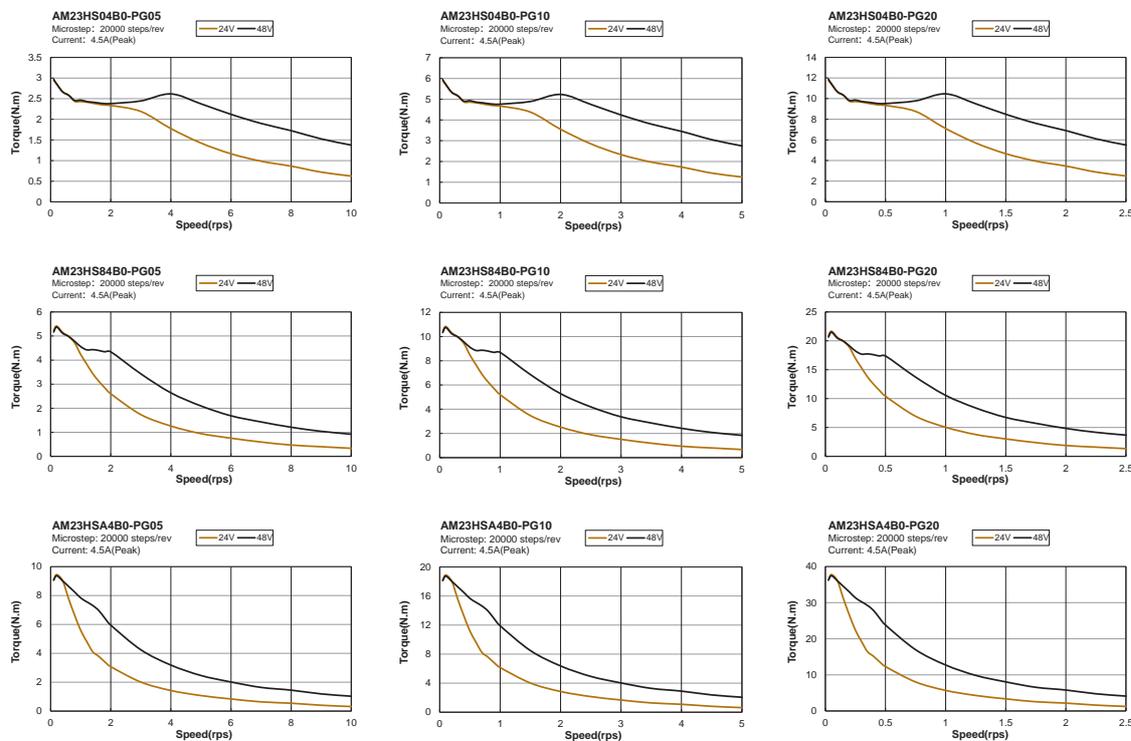


■ Parameters

Model	Wiring	Length"L"	Current	Series	Reduction ratio	Accuracy	Maximum output torque	Maximum load torque	Rotor Inertia	Efficiency	Noise	Mass
		mm	A/Phase			arc-min	N.m	N.m			g.cm ²	
AM23HS04B0-PG05	A	112.5	3.7	1	5	10	4.1	16	2625	96%	<65	1.23
AM23HS04B0-PG10		112.5		1	10	10	8.2	12	10500	96%	<65	1.23
AM23HS04B0-PG20		125.5		2	20	15	16.4	44	42000	94%	<60	1.44
AM23HS84B0-PG05		128.5		1	5	10	7.5	16	5375	96%	<65	1.43
AM23HS84B0-PG10		128.5		1	10	10	15	12	21500	96%	<65	1.43
AM23HS84B0-PG20		141.5		2	20	15	30	44	86000	94%	<60	1.64
AM23HSA4B0-PG05		150.5		1	5	10	11.5	16	9125	96%	<65	1.83
AM23HSA4B0-PG10		150.5		1	10	10	23	12	36500	96%	<65	1.83
AM23HSA4B0-PG20		163.5		2	20	15	46	44	146000	94%	<60	2.07

* Wiring Diagram A See Page 245

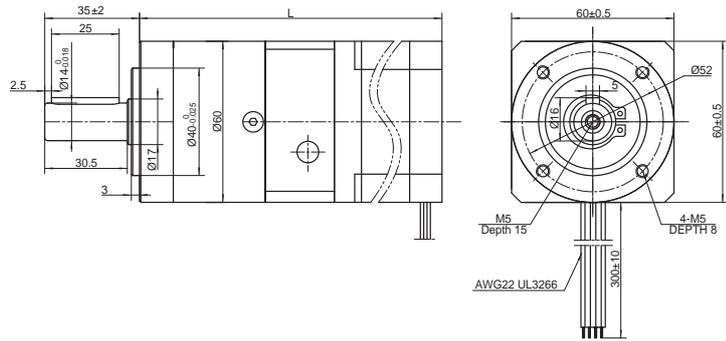
■ Torque Curves (Recommended Driver: SR or ST)



- Efficient TSM
- Integrated SSM
- IP65 Integrated TSM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor
- IP65 Pulse Input With Controller STM-R
- IP65 Pulse Input With Controller STM
- IP65 Pulse Input With Controller SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- DC Input SR
- DC Input STF
- DC Input With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Drive
- 3-Phase Stepper Drive
- UL
- Power Supplies
- Cables
- Software
- Glossary
- Appendix

NEMA24(□60mm) 2-phase DC1.8° - 24HS Series Planetary Reducer Motor Type

■ Dimensions (Unit: mm)

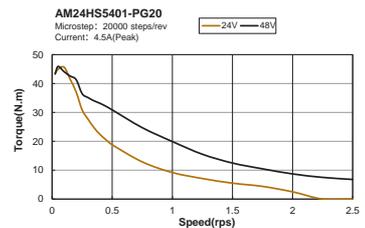
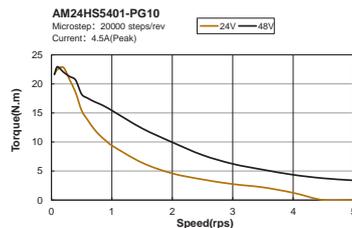
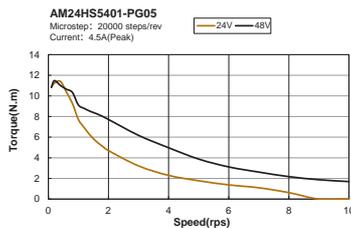
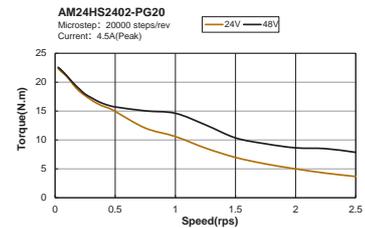
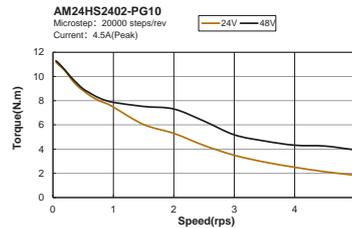
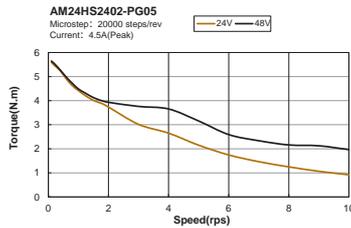


■ Parameters

Model	Wiring	Length"L"	Current	Series	Reduction ratio	Accuracy	Output torque	Load torque	Rotor Inertia	Efficiency	Noise	Mass
AM24HS2402-PG05	A	127.5	4.0	1	5	10	6	16	11250	96%	<65	1.66
AM24HS2402-PG10		127.5		1	10	10	12	12	45000	96%	<65	1.66
AM24HS2402-PG20		140.5		2	20	15	24	44	180000	94%	<60	1.87
AM24HS5401-PG05		158.5		1	5	10	12.5	16	22500	96%	<65	2.23
AM24HS5401-PG10		158.5		1	10	10	25	12	90000	96%	<65	2.23
AM24HS5401-PG20		171.5		2	20	15	50	44	360000	94%	<60	2.44

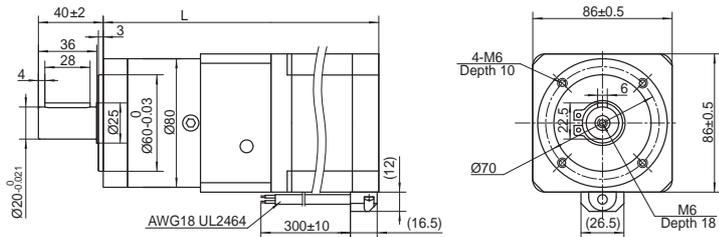
* Wiring Diagram A See Page 245

■ Torque Curves (Recommended Driver: SR or ST)



NEMA34(□86mm) 2-phase AC1.8° - 34HD Series Planetary Reducer Motor Type

■ Dimensions (Unit: mm)

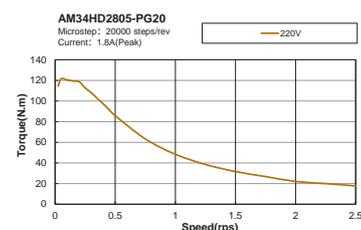
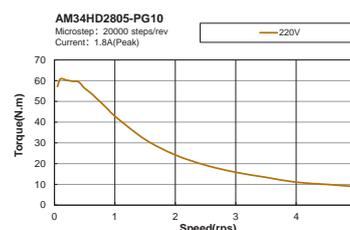
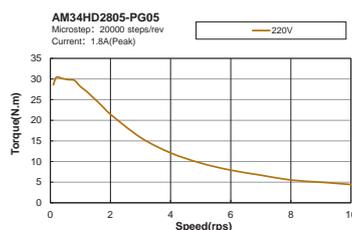
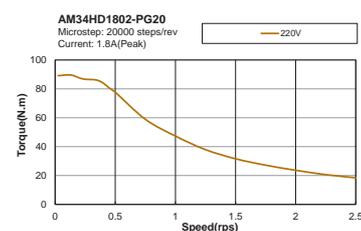
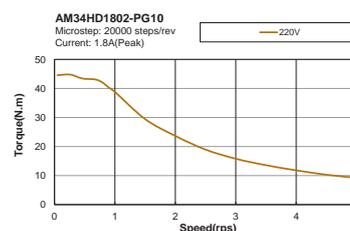
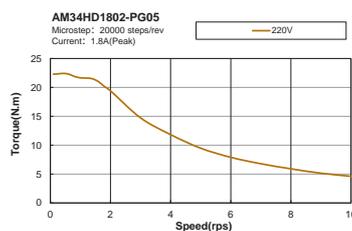
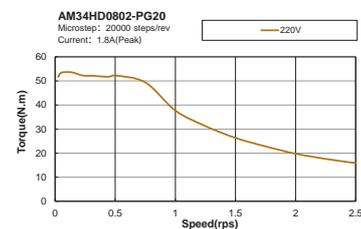
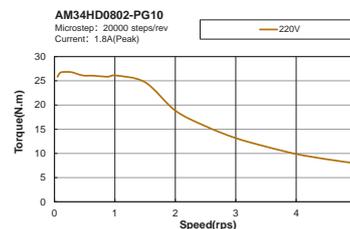
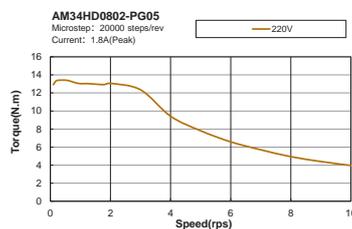


■ Parameters

Model	Wiring	Length"L"	Current	Series	Reduction ratio	Accuracy	Maximum output torque	Maximum load torque	Rotor Inertia	Efficiency	Noise	Mass
		mm					A/Phase	arc-min				
AM34HD0802-PG05	B(Parallel) C(Series)	170.5	1.8 (Series connection)	1	5	10	15	50	27500	96%	<60	3.71
AM34HD0802-PG10		170.5		1	10	10	30	40	110000	96%		3.71
AM34HD0802-PG20		188.5		2	20	15	60	120	440000	94%		4.21
AM34HD1802-PG05		200		1	5	10	25	50	46250	96%		4.81
AM34HD1802-PG10		200		1	10	10	50	40	185000	96%		4.81
AM34HD1802-PG20		218		2	20	15	100	120	740000	94%		5.31
AM34HD2805-PG05		229.5		1	5	10	35.5	50	68750	96%		5.91
AM34HD2805-PG10		229.5		1	10	10	71	40	275000	96%		5.91
AM34HD2805-PG20		247.5		2	20	15	142	120	1100000	94%		6.41

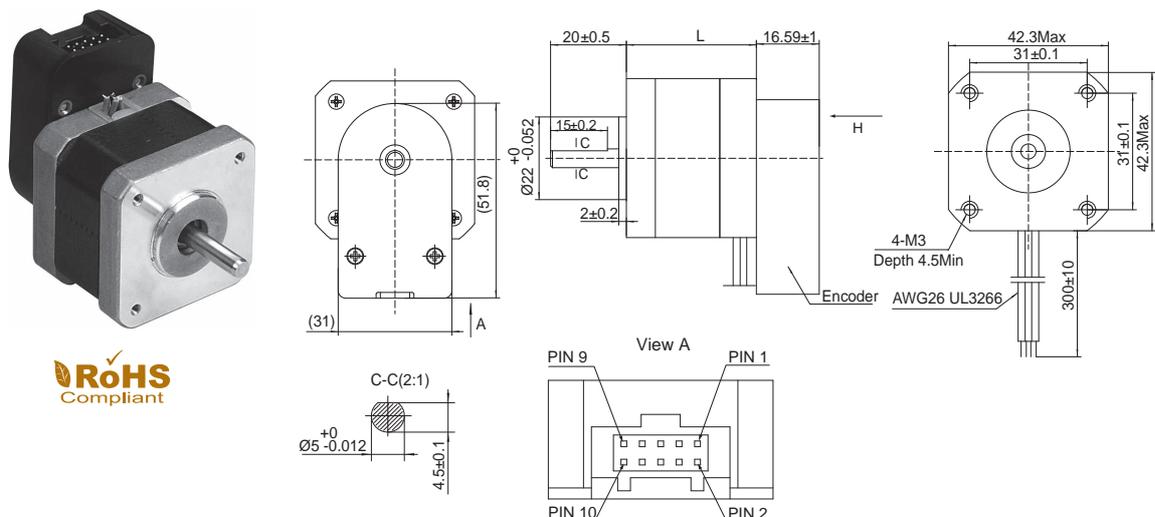
* Wiring Diagram B/C See Page 245

■ Torque Curves (Recommended Driver: SRAC or STAC)



NEMA17(□ 42mm) 2-phase DC 1.8°- 17HD Series Encoder Type

■ Dimensions (Unit: mm)



■ Encode Electrical Specification

Resolution	4000 Counts/Rev(1000 Line)
Supply Current (no load)	Typ 56mA/Max 59mA
Output Voltage Low	0.4V@20mA Max.
Output Voltage High	2.4V@-20mA Min.

Pin.	9	7	5	3	1
Signal	CH B-	+5V	CH A-	Index-	GND
Pin.	10	8	6	4	2
Signal	CH B+	+5V	CH A+	Index+	GND

A leads B for clockwise shaft rotation, and B leads A for counterclockwise rotation viewed from direction H

Mating Connectors

Housing: Molex# 15-04-5104
 Crimp: Molex# 14-60-0058
 Crimp Tool: Molex# 62100-0700
 Component model: E5-Connector

Accessories(Sold Separately)

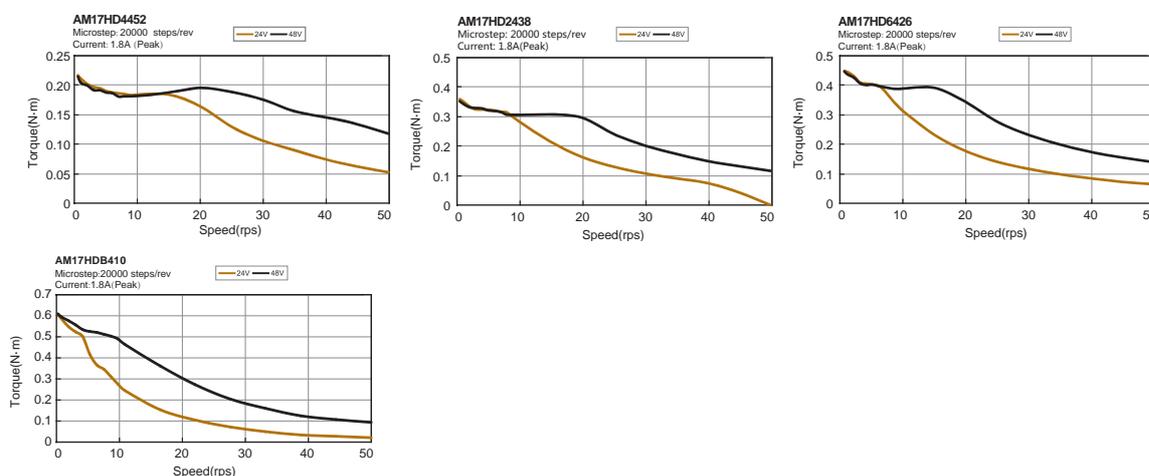
General encoder Cable
 P/N: 1001-100 Length: 1m
 P/N: 1009-500 Length: 5m
 Encoder cable used with MOONS' drive
 P/N: 2005-200 Length: 2m
 P/N: 2011-200 Length: 5m

■ Parameters

Model	Wiring	Leads	Length"L"		Current	Resistance	Rotor Inertia	Motor Mass	Dielectric Strength
			mm	N-m					
AM17HD4452-E1000D	A	4	34.3	0.285	1.5	1.5	38.0	0.23	500VAC 1 minute
AM17HD2438-E1000D			39.8	0.46	1.5	1.9	57.0	0.28	
AM17HD6426-E1000D			48.3	0.59	1.5	2.3	82.0	0.36	
AM17HDB410-E1000D			62.8	0.85	1.4	3.2	123	0.6	

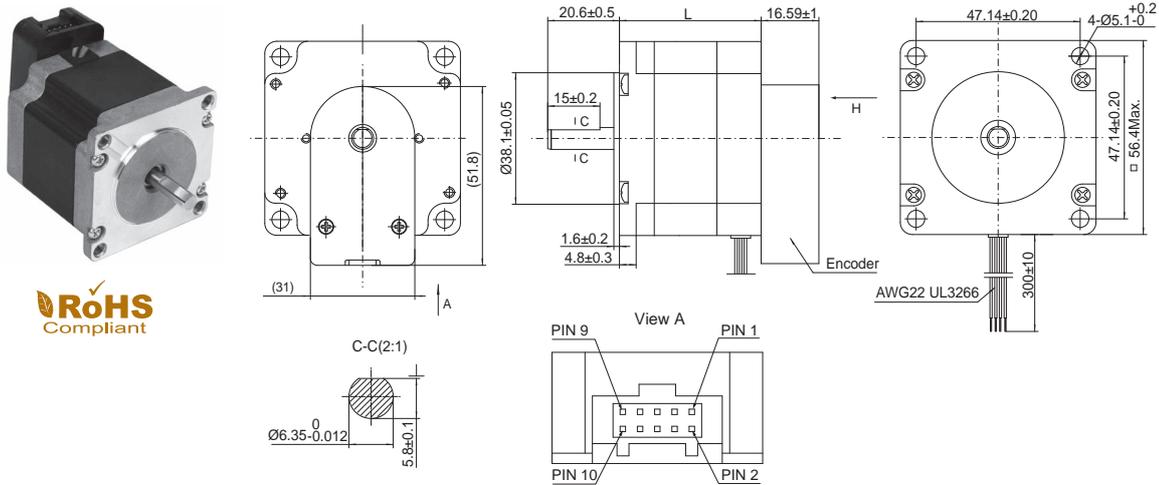
* Wiring Diagram A See Page 245

■ Torque Curves (Recommended Driver: SR or ST)



NEMA23(□ 56mm) 2-phase DC 1.8° - 23HS Series Encoder Type

■ Dimensions (Unit: mm)



■ Encode Electrical Specification

Resolution	4000 Counts/Rev(1000 Line)
Supply Current (no load)	Typ 56mA/Max 59mA
Output Voltage Low	0.4V @20mA Max.
Output Voltage High	2.4V @-20mA Min.

Pin.	9	7	5	3	1
Signal	CH B-	+5V	CH A-	Index-	GND
Pin.	10	8	6	4	2
Signal	CH B+	+5V	CH A+	Index+	GND

A leads B for clockwise shaft rotation, and B leads A for counterclockwise rotation viewed from direction H

Accessories(Sold Separately)

- General encoder Cable
P/N: 1001-100 Length: 1m
P/N: 1009-500 Length: 5m
- Encoder cable used with MOONS' drive
P/N: 2005-200 Length: 2m
P/N: 2011-200 Length: 5m

Mating Connectors

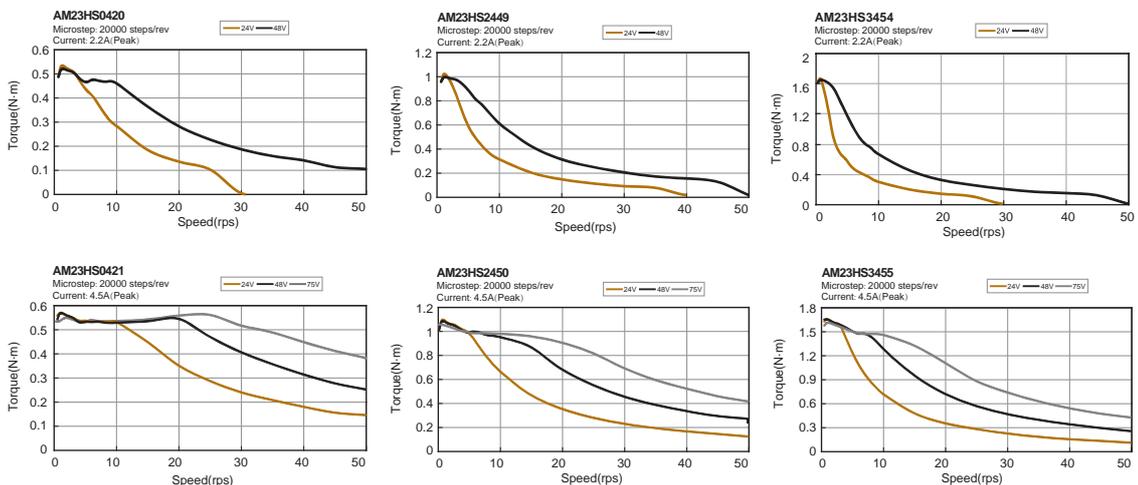
- Housing: Molex# 15-04-5104
- Crimp: Molex# 14-60-0058
- Crimp Tool: Molex# 62100-0700
- Component model: E5-Connector

■ Parameters

Model	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Motor Mass	Dielectric Strength
			mm						
AM23HS0420-E1000D	A	4	41.0	0.72	1.8	1.8	135.0	0.42	500VAC 1 minute
AM23HS2449-E1000D			54.0	1.25		2.4	260.0	0.6	
AM23HS3454-E1000D			76.0	2.1		2.9	460.0	1.0	
AM23HS0421-E1000D			41.0	0.72	0.48	135.0	0.42		
AM23HS2450-E1000D			54.0	1.25		0.63	260.0	0.6	
AM23HS3455-E1000D			76.0	2.1		0.75	460.0	1.0	

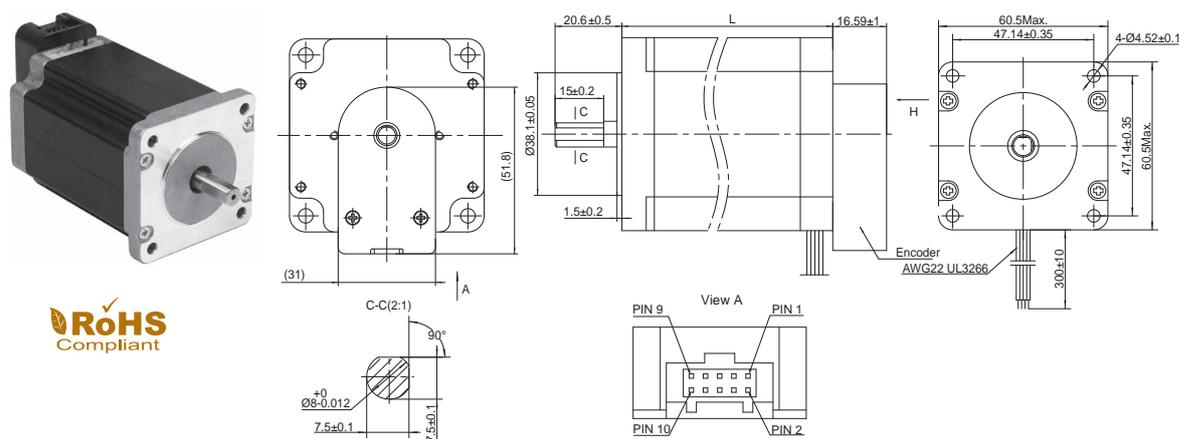
* Wiring Diagram A See Page 245

■ Torque Curves (Recommended Driver: SR or ST)



NEMA24(□ 60mm) 2-phase DC 1.8°- 24HD Series Encoder Type

■ Dimensions (Unit: mm)



■ Encode Electrical Specification

Resolution	4000 Counts/Rev(1000 Line)
Supply Current (no load)	Typ 56mA/Max 59mA
Output Voltage Low	0.4V @ 20mA Max.
Output Voltage High	2.4V @ -20mA Min.

Pin.	9	7	5	3	1
Signal	CH B-	+5V	CH A-	Index-	GND
Pin.	10	8	6	4	2
Signal	CH B+	+5V	CH A+	Index+	GND

A leads B for clockwise shaft rotation, and B leads A for counterclockwise rotation viewed from direction H

Mating Connectors

Housing: Molex# 15-04-5104
 Crimp: Molex# 14-60-0058
 Crimp Tool: Molex# 62100-0700
 Component model: E5-Connector

Accessories(Sold Separately)

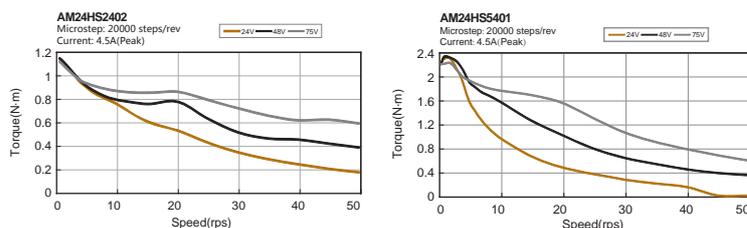
General encoder Cable
 P/N: 1001-100 Length: 1m
 P/N: 1009-500 Length: 5m
 Encoder cable used with MOONS'drive
 P/N: 2005-200 Length: 2m
 P/N: 2011-200 Length: 5m

■ Parameters

Model	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Motor Mass	Dielectric Strength
			mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM24HS2402-E1000D	A	4	54.0	1.57	4.0	0.43	450.0	0.83	500VAC 1 minute
AM24HS5401-E1000D			85.0	3.2	4.0	0.65	900.0	1.4	

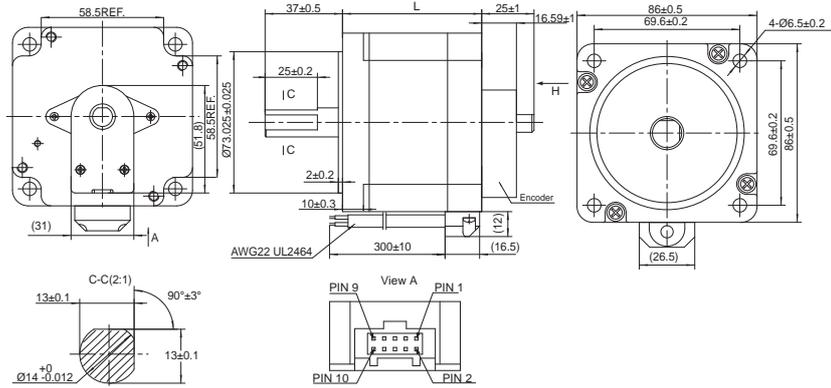
* Wiring Diagram A See Page 245

■ Torque Curves (Recommended Driver: ST or SR)



NEMA34(□ 86mm) 2-phase DC1.8° - 34HD Series Encoder Type

■ Dimensions (Unit: mm)



■ Encode Electrical Specification

Resolution	4000 Counts/Rev(1000 Line)
Supply Current (no load)	Typ 56mA/Max 59mA
Output Voltage Low	0.4V @20mA Max.
Output Voltage High	2.4V @ -20mA Min.

Pin.	9	7	5	3	1
Signal	CH B-	+5V	CH A-	Index-	GND
Pin.	10	8	6	4	2
Signal	CH B+	+5V	CH A+	Index+	GND

A leads B for clockwise shaft rotation, and B leads A for counterclockwise rotation viewed from direction H

Mating Connectors

Housing: Molex# 15-04-5104
Crimp: Molex# 14-60-0058
Crimp Tool: Molex# 62100-0700
Component model: E5-Connector

Accessories(Sold Separately)

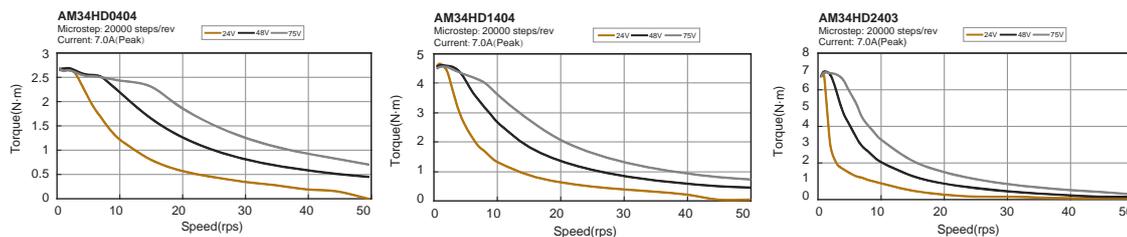
General encoder Cable
P/N: 1001-100 Length: 1m
P/N: 1009-500 Length: 5m
Encoder cable used with MOONS' drive
P/N: 2005-200 Length: 2m
P/N: 2011-200 Length: 5m

■ Parameters

Model	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Motor Mass	Dielectric Strength
			mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM34HD0404-E1000D	A	4	66.5	3.7	6.3	0.25	1100.0	1.6	500VAC 1 minute
AM34HD1404-E1000D			96.0	6.7		0.35	1850.0	2.7	
AM34HD2403-E1000D			125.5	9.4		0.49	2750.0	3.8	

* Wiring Diagram A See Page 245

■ Torque Curves (Recommended Driver: ST or SR)



NEMA17(□42mm) 3-phase DC 1.2°- 17HC Series



Phases	3
Steps / Revolution	± 5%
Step Accuracy	25 N (5.6 Lbs.) Push 65 N (15 Lbs.) Pull
Radial	29 N (6.5 Lbs.) At Flat Center
IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

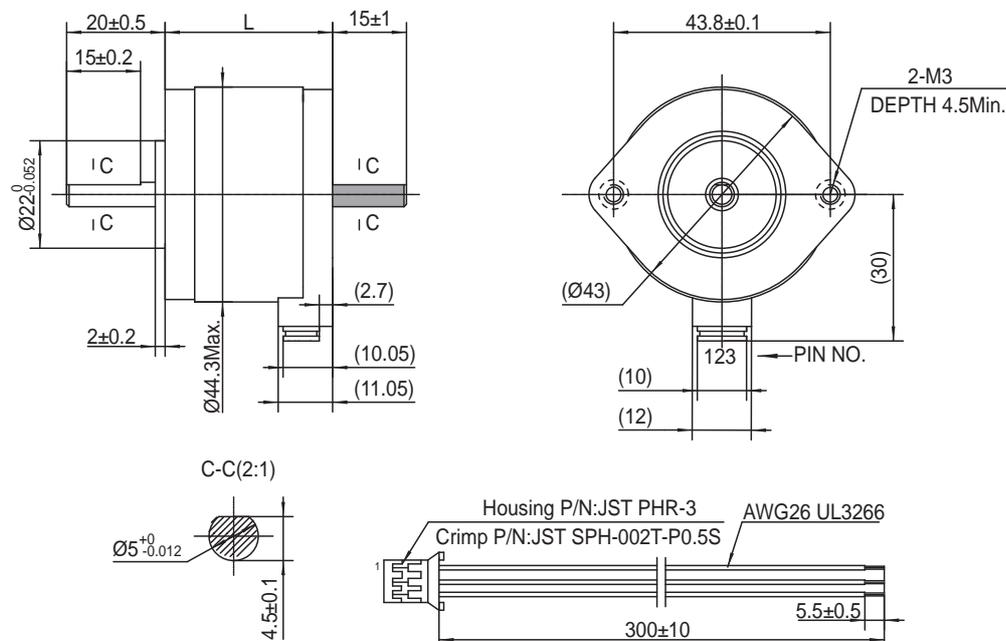


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength	
				mm	N·m	A/Phase	Ω/Phase	g·cm ²	Kg		
AM17HC20A0-01N	Single Shaft	D	3	34	0.4	2.2	3.9	57.0	0.25	500VAC 1 minute	
AM17HC20A0-02N	Double Shaft			43	0.52		5	82.0	0.35		
AM17HC60A0-01N	Single Shaft										
AM17HC60A0-02N	Double Shaft										

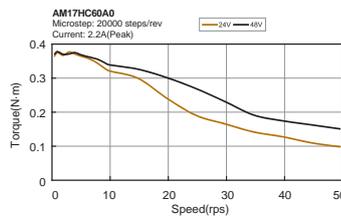
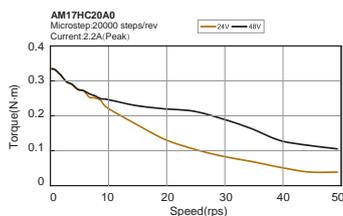
* Wiring Diagram D See Page 245

Dimensions (Unit: mm)



■ These dimensions are for the double shaft models. For the single shaft models, ignore the () area.

Torque Curves (Recommended Driver: 3ST or 3SR)



NEMA24(□60mm) 3-phase DC1.2° - 24HC Series 57 Flange Demension



Phases 3
 Steps / Revolution ± 5%
 Step Accuracy 40 N (9 Lbs.) Push
 130 N (30 Lbs.) Pull
 70 N (15.5 Lbs.) At Flat Center

Radial
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

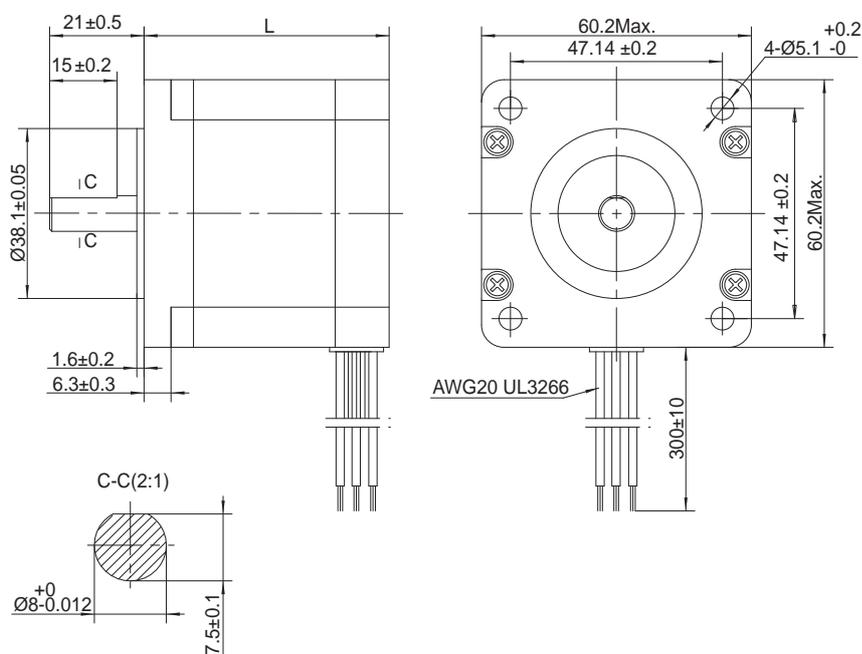


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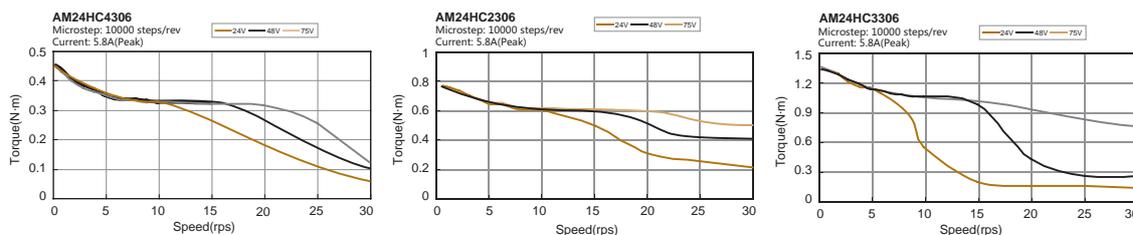
Model	Shaft	Wiring	Leads	Length*L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM24HC4306-01	Single Shaft	D	3	45.5	0.58	5.8	0.33	180.0	0.5	500VAC 1 minute
AM24HC2306-01				54.5	0.9		0.4	260.0	0.8	
AM24HC3306-03				76.5	1.7		0.63	460.0	1.3	

* Wiring Diagram D See Page 245

Dimensions (Unit: mm)

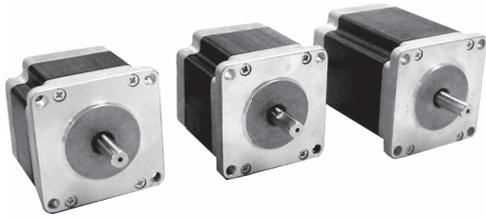


Torque Curves (Recommended Driver: 3ST or 3SR)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R
- STM
- IP65 Motor & Drive SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- DC Input SR
- Field Bus STF
- ST
- 3-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA24(□60mm) 3-phase DC1.2° - 24HC Series 60 Flange Dimension



Phases	3
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull
Radial IP Rating	70 N (15.5 Lbs.) At Flat Center
Operating Temp	40
Insulation Class	-20°C to +50°C
Insulation Resistance	B, 130°C 100 MegOhms

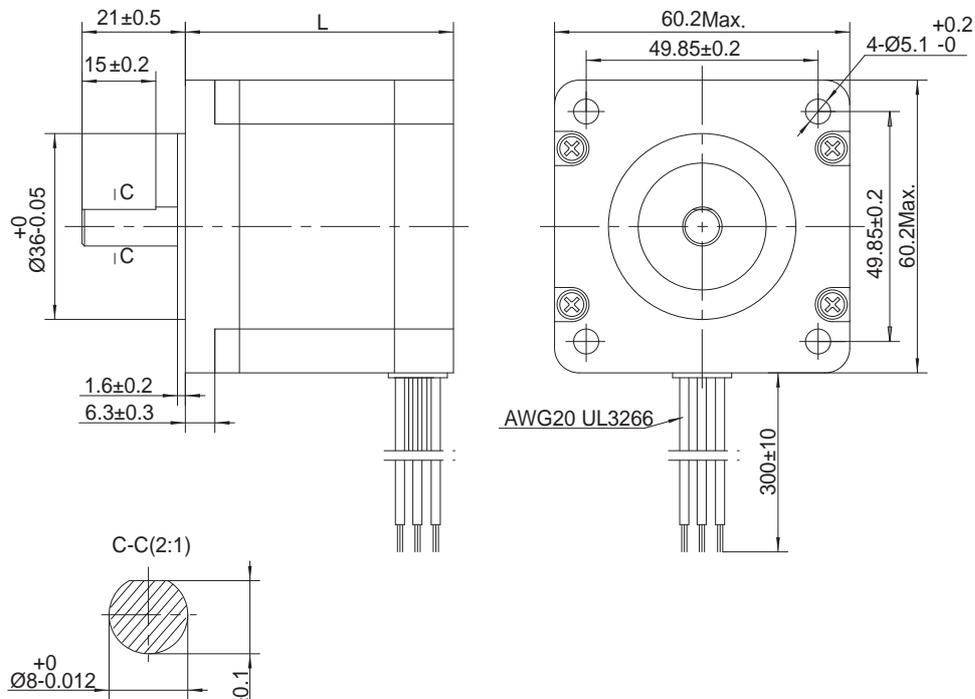


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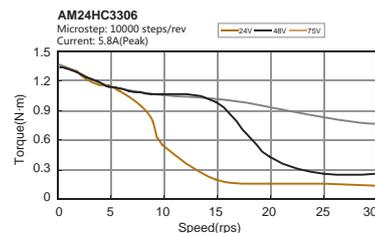
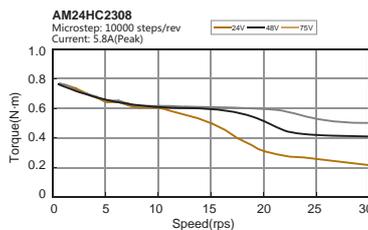
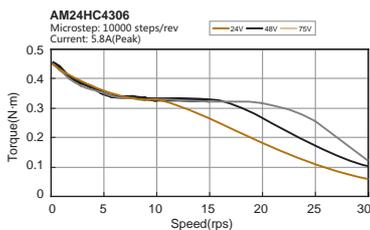
Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N·m	A/Phase	Ω/Phase	g·cm ²	Kg	
AM24HC4306-03	Single Shaft	D	3	45.5	0.58	5.8	0.33	180.0	0.5	500VAC 1 minute
AM24HC2308-02				54.5	0.9		0.4	260.0	0.8	
AM24HC3306-07				76.5	1.7		0.63	460.0	1.3	

* Wiring Diagram D See Page 245

Dimensions (Unit: mm)



Torque Curves (Recommended Driver: 3ST or 3SR)



NEMA34(□86mm) 3-phase DC1.2° - 34HC Series



Phases 3
 Steps / Revolution ± 5%
 Step Accuracy 65 N (15 Lbs.) Push
 155 N (35 Lbs.) Pull
 220 N (50 Lbs.) At Flat Center
 Radial
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

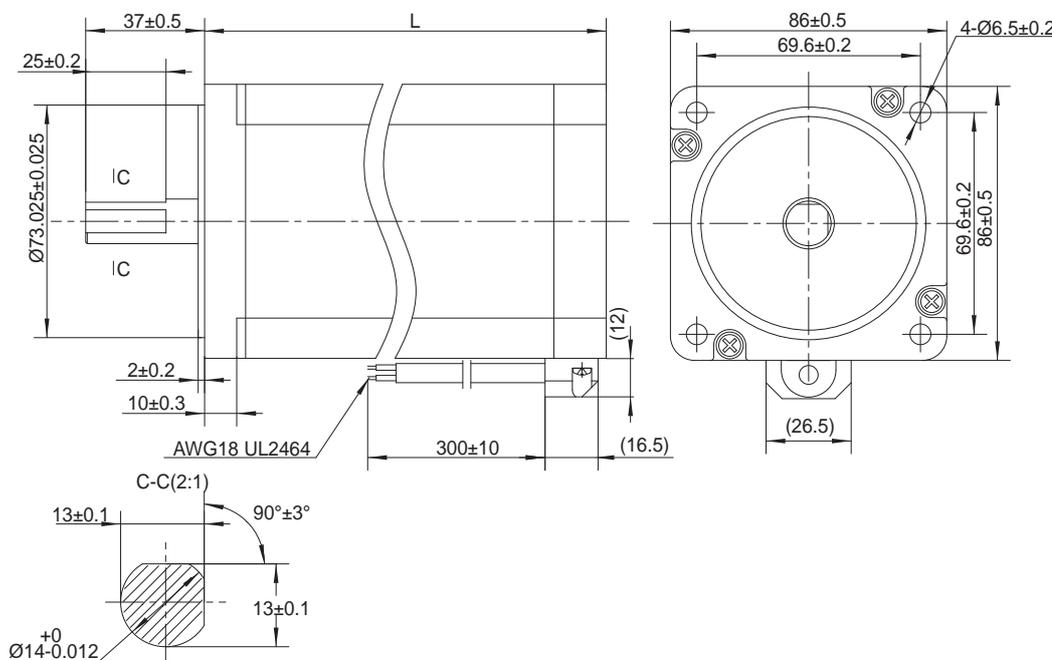


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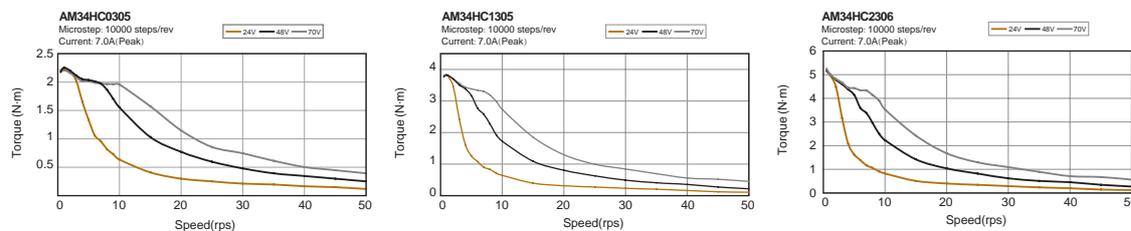
Model	Shaft	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
AM34HC0305-01	Single Shaft	D	3	66.5	2.4	5.8	0.53	1100.0	1.6	500VAC 1 minute
AM34HC1305-01				96	4.3		0.58	1850.0	2.7	
AM34HC2306-01				125.5	6.1		0.9	2750.0	3.8	

* Wiring Diagram D See Page 245

Dimensions (Unit: mm)

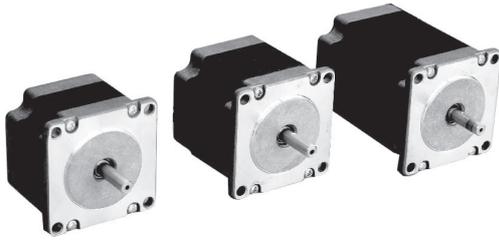


Torque Curves (Recommended Driver: 3ST or 3SR)



- Efficient Integrated TSM
- Integrated SSM
- IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Pulse Input With Controller STM-R
- With Controller With Controller STM
- IP65 Pulse Input With Controller SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- DC Input SR
- Field Bus STF
- With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA23(□ 56mm) 2-phase DC 1.8° - 23HS UL Series



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 40 N (9 Lbs.) Push
 130 N (30 Lbs.) Pull
 70 N (15.5 Lbs.) At Flat Center
 Radial
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

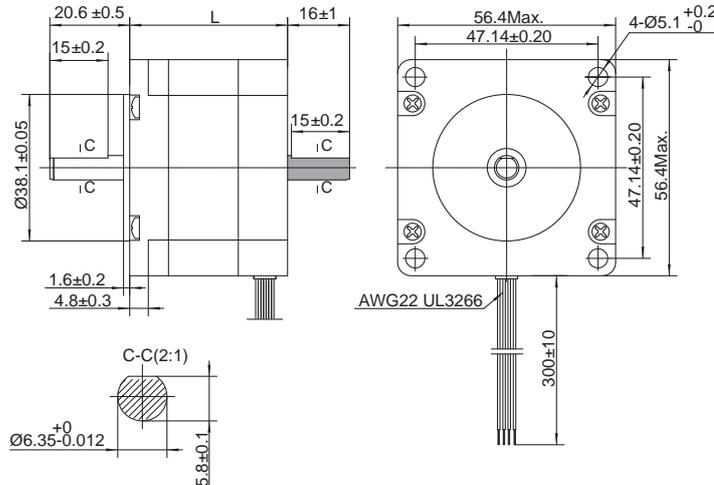


■ Parameters

Model	Shaft	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength									
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg										
MS23HS0L418A-01	Single Shaft	A	4	41.0	0.72	1.8	1.8	135.0	0.42	500VAC 1 minute									
MS23HS0L418A-02	Double Shaft										54.0	1.25	2.4	260.0	0.6				
MS23HS8L418A-01	Single Shaft															76.0	2.1	2.9	460.0
MS23HS8L418A-02	Double Shaft			41.0	0.72		0.48	135.0	0.42										
MS23HSAL418A-01	Single Shaft										54.0	1.25	0.63	260.0	0.6				
MS23HSAL418A-02	Double Shaft			76.0	2.1		0.75	460.0	1.0										
MS23HSO437A-01	Single Shaft					3.7										0.48	0.63	260.0	0.6
MS23HSO437A-02	Double Shaft			54.0	1.25		0.75	460.0	1.0										
MS23HS8L437A-01	Single Shaft										76.0	2.1	0.75	460.0	1.0				
MS23HS8L437A-02	Double Shaft			41.0	0.72		0.48	135.0	0.42										
MS23HSAL437A-01	Single Shaft																		
MS23HSAL437A-02	Double Shaft			76.0	2.1		0.75	460.0	1.0										
MS23HSAL437A-02	Double Shaft	3.7	0.48			0.63				260.0	0.6								

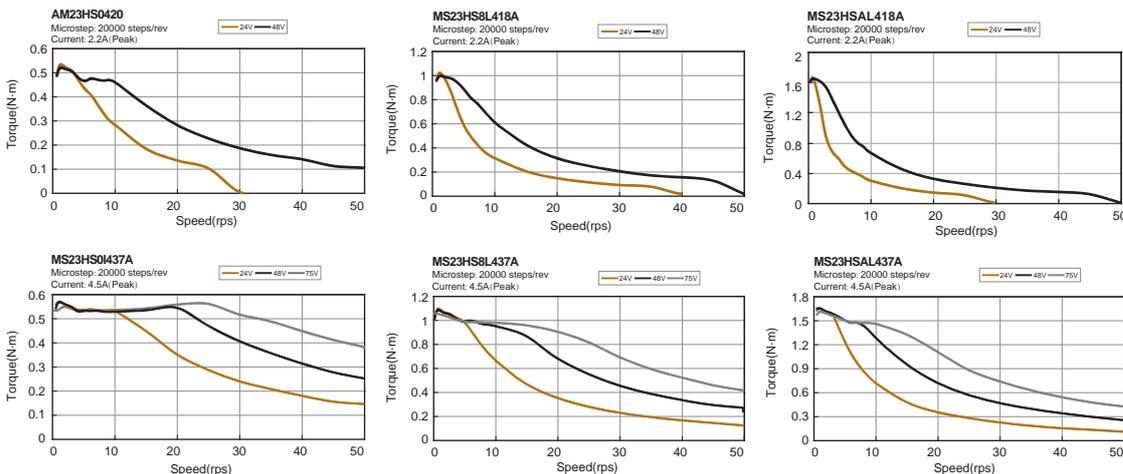
* Wiring Diagram A See Page 245

■ Dimensions (Unit: mm)



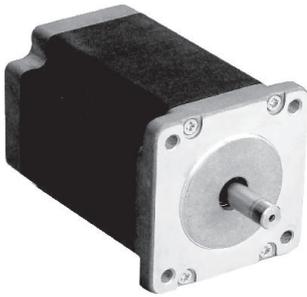
■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

■ Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Pulse Input With Controller STM-R
- With Controller With Controller STM
- IP65 With Controller With Controller SWM
- Pulse Input With Controller SRAC
- AC Input With Controller STAC
- 2-Phase Stepper Drive SR
- DC Input With Controller STF
- With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA24(□60mm) 2-phase DC 1.8°- 24HS UL Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull
Radial IP Rating	70 N (15.5 Lbs.) At Flat Center
Operating Temp	40
Insulation Class	-20°C to +50°C
Insulation Resistance	B, 130°C 100 MegOhms

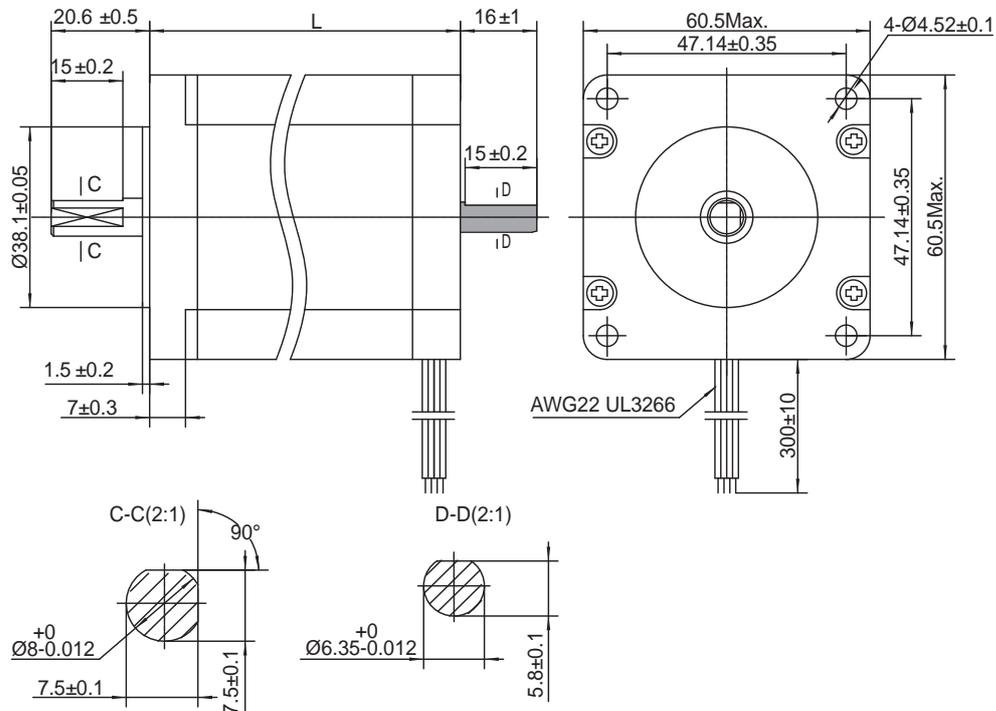


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m					
MS24HS2L440A-01	Single Shaft	A	4	54.0	1.57	4.0	0.43	450.0	0.83	500VAC 1 minute
MS24HS2L440A-02	Double Shaft									
MS24HS5L440A-01	Single Shaft			85.0	3.2					
MS24HS5L440A-02	Double Shaft									

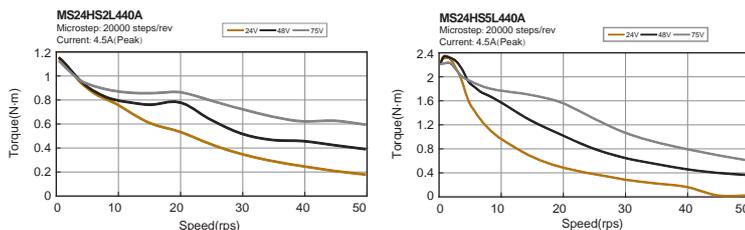
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)

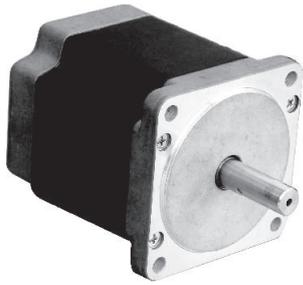


■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



NEMA34(□86mm) 2-phase DC 1.8°- 34HD UL Series



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 65 N (15 Lbs.) Push
 155 N (35 Lbs.) Pull
 220 N (50 Lbs.) At Flat Center
 Radial 40
 IP Rating -20°C to +50°C
 Operating Temp B, 130°C
 Insulation Class 100 MegOhms

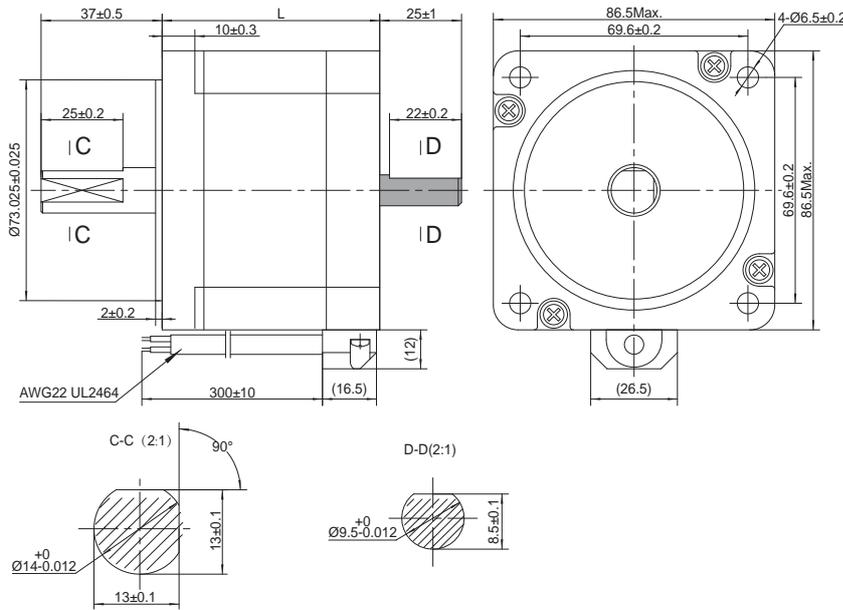


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
MS34HD0L4770-01	Single Shaft	A	4	66.5	3.7	6.3	0.25	1100.0	1.6	500VAC 1 minute
MS34HD0L4770-02	Double Shaft									
MS34HD1L4750-01	Single Shaft			96.0	6.7	5.6	0.49	2750.0	3.8	
MS34HD1L4750-02	Double Shaft									
MS34HD2L4660-01	Single Shaft			125.5	9.4	5.6	0.49	2750.0	3.8	
MS34HD2L4660-02	Double Shaft									

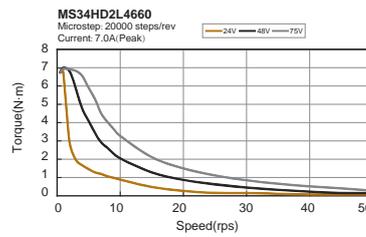
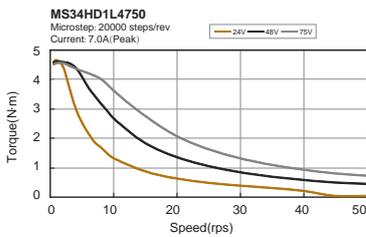
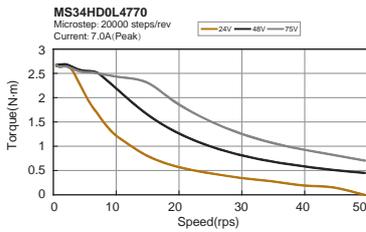
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



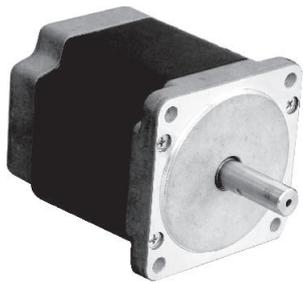
■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor Pulse Input ST-M-R
- Integrated Stepper Motor With Controller With Controller STM
- IP65 Motor & Drive With Controller SWM
- AC Input Pulse Input SR-AC
- 2-Phase Stepper Drive With Controller ST-AC
- DC Input Pulse Input SR-DC
- Field Bus With Controller ST-DC
- 3-Phase Stepper Drive AC Input ST-3P
- DC Input ST-DC
- 2-Phase Stepper Drive AC Input ST-2P
- 3-Phase Stepper Drive DC Input ST-3P
- UL
- Power Supplies
- Cables
- Software
- Glossary

NEMA34(□86mm) 2-phase AC 1.8° - 34HD UL Series



Phases	2
Steps / Revolution	± 5%
Step Accuracy	65 N (15 Lbs.) Push 155 N (35 Lbs.) Pull 220 N (50 Lbs.) At Flat Center
Radial IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

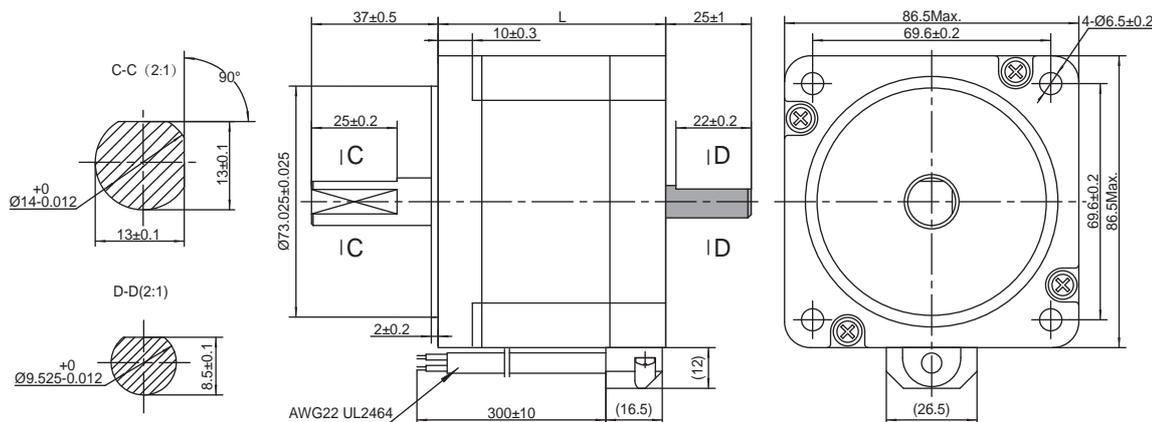


Parameters

Model	Shaft	Wiring	Leads	Length"L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m	A/Phase	Ω/Phase (Series connection)	g-cm ²	Kg	
MS34HD0L8250-01	Single Shaft	B(Parallel) C(Series)	8	66.5	4.2	1.8 (220V Series connection) / 3.6 (110V Parallel connection)	3.4	1100.0	1.6	1500VAC 1 minute
MS34HD0L8250-02	Double Shaft			75	4.7		3.6	1350.0	1.9	
MS34HD4L8250-01	Single Shaft			96	7.3		3.6	1850.0	2.7	
MS34HD1L8250-01	Single Shaft			115	7.6		4	2400.0	3.5	
MS34HD1L8250-02	Double Shaft			125.5	8.7	4.2	2750.0	3.8		
MS34HD6L8250-01	Single Shaft									
MS34HD2L8180-01	Single Shaft									
MS34HD2L8180-02	Double Shaft									

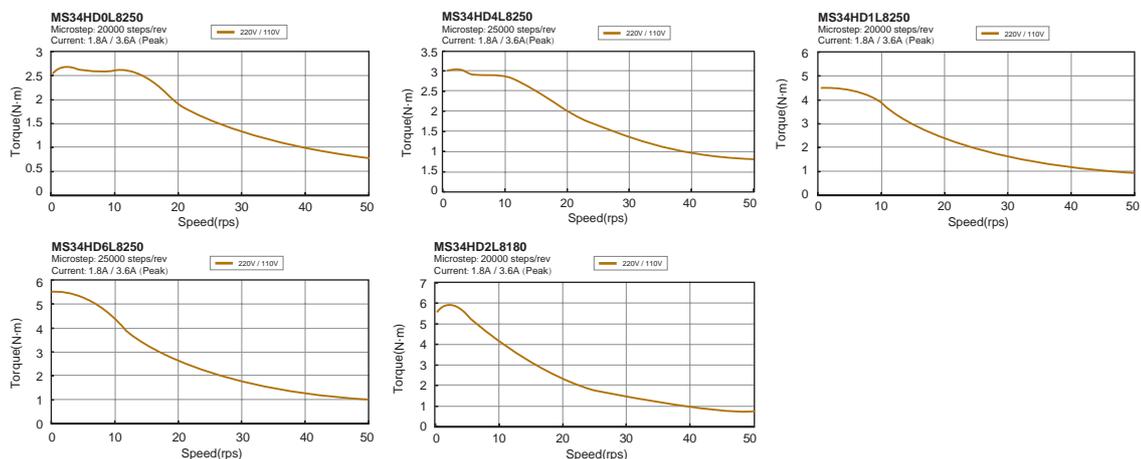
* Wiring Diagram B / C See Page 245

Dimensions (Unit: mm)



■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SRAC or STAC)



NEMA42(□110mm) 2-phase AC 1.8° - 42HS UL Series



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 250 N (56 Lbs.) Push
 250 N (26 Lbs.) Pull
 450 N (100 Lbs.) At Flat Center
 Radial
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

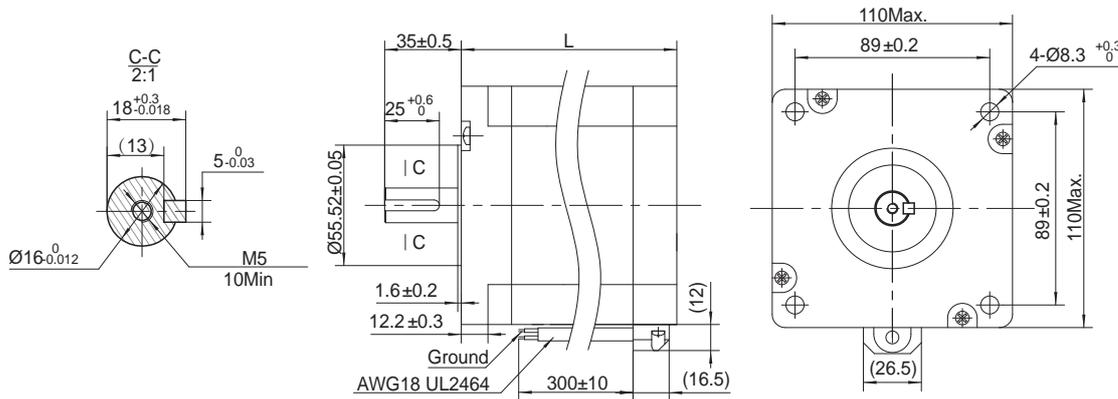


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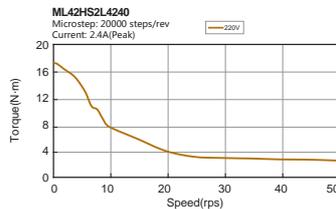
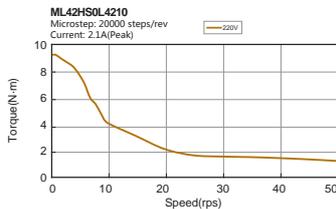
Model	Shaft	Wiring	Leads	Length*L	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m	A/Phase	Ω/Phase	g-cm ²	Kg	
ML42HS0L4210-02	Single Shaft	A	4	98.5	12	2.1	4.2	5500	4.8	1500VAC 1 minute
ML42HS2L4240-02	Single Shaft			149.5	21	2.4	4.4	10900	8	
ML42HS3L4270-02	Single Shaft			201	30	2.7	4.4	16200	11.6	

* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



Torque Curves (Recommended Driver: SRAC or STAC)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor STM-R
- STM
- IP65 SWM
- AC Input SRAC
- 2-Phase Stepper Drive STAC
- DC Input SR
- Field Bus STF
- With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- Stepper Motor 2-Phase
- 3-Phase
- UL
- Power Supplies
- Accessories Cables
- Software
- Appendix Glossary

NEMA23(□56mm) 2-phase DC 1.8°- 23HS PowerPlus UL Series (6.35mm Shaft)



Phases	2
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull 70 N (15.5 Lbs.) At Flat Center
Radial	
IP Rating	40
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

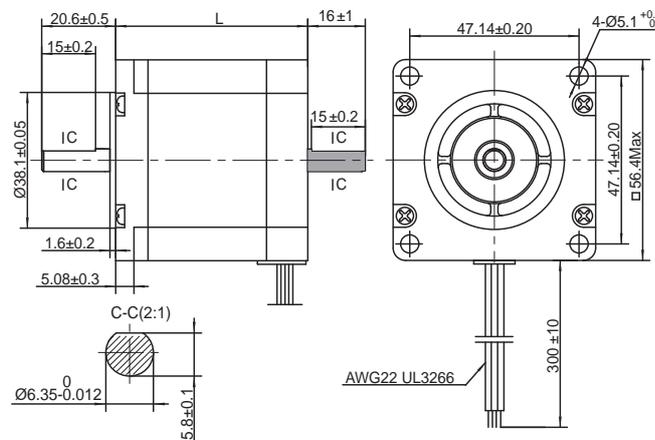


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength	
				mm	N·m	A/Phase	Ω/Phase	g·cm ²	Kg		
ML23HS0L4180-06	Single Shaft	A	4	39	0.82	1.8	1.8	105.0	0.4	500VAC 1 minute	
ML23HS0L4180-05	Double Shaft										
ML23HS8L4180-04	Single Shaft										
ML23HS8L4180-03	Double Shaft			55	1.5		3.7	2.4	215.0		0.6
ML23HSAL4180-04	Single Shaft										
ML23HSAL4180-06	Double Shaft										
ML23HSAL4180-04	Single Shaft			77	2.3	0.48		105.0	0.4		
ML23HS0L4370-06	Single Shaft										
ML23HS0L4370-07	Double Shaft										
ML23HS8L4370-09	Single Shaft			55	1.5	0.63	215.0	0.6			
ML23HS8L4370-10	Double Shaft										
ML23HSAL4370-14	Single Shaft								77		2.3
ML23HSAL4370-15	Double Shaft										

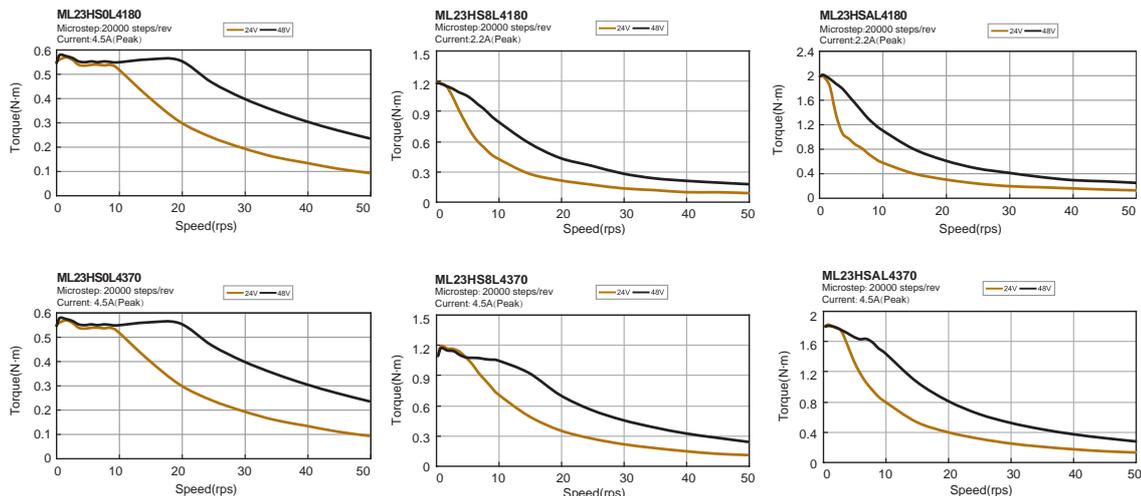
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



■ These dimensions are for the double shaft models. For the single shaft models, ignore the (■) area.

Torque Curves (Recommended Driver: SR or ST)



NEMA23(□56mm) 2-phase DC 1.8°- 23HS PowerPlus UL Series (8mm Shaft)



Phases 2
 Steps / Revolution ± 5%
 Step Accuracy 40 N (9 Lbs.) Push
 130 N (30 Lbs.) Pull
 70 N (15.5 Lbs.) At Flat Center
 Radial
 IP Rating 40
 Operating Temp -20°C to +50°C
 Insulation Class B, 130°C
 Insulation Resistance 100 MegOhms

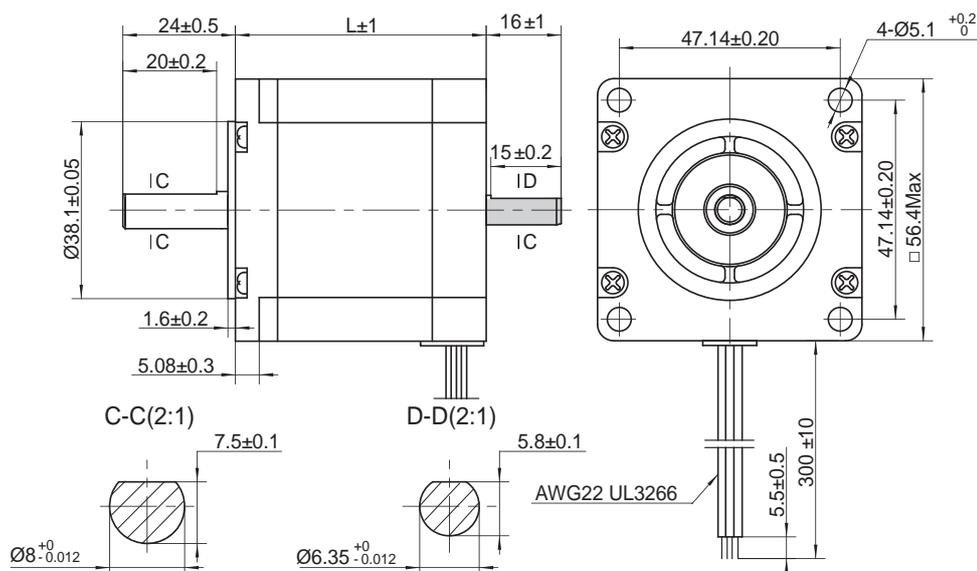


Parameters

Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N-m	A/Phase	Ω/Phase	g-cm ²	Kg	
ML23HS0L4370-08	Single Shaft	A	4	39	0.82	3.7	0.48	105.0	0.4	500VAC 1 minute
ML23HS0L4370-09	Double Shaft									
ML23HS8L4370-11	Single Shaft			55	1.5					
ML23HS8L4370-12	Double Shaft									
ML23HSAL4370-17	Single Shaft			77	2.3					
ML23HSAL4370-16	Double Shaft									

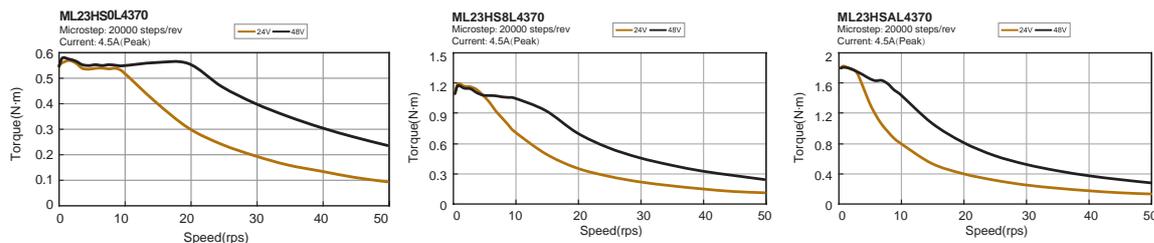
* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



■ These dimensions are for the double shaft models. For the single shaft models, ignore the () area.

Torque Curves (Recommended Driver: SR or ST)



- Efficient Integrated TSM
- Integrated SSM
- Step-Servo IP65 Integrated TXM
- Motor & Drive RS
- Motor & Drive SS
- Integrated Stepper Motor Pulse Input STM-R
- Integrated Stepper Motor With Controller With Controller STM
- IP65 Stepper Motor With Controller SWM
- AC Input Pulse Input With Controller SRAC
- 2-Phase Stepper Drive STAC
- DC Input Pulse Input SR
- Field Bus STF
- With Controller ST
- 3-Phase Stepper Drive AC Input
- DC Input
- 2-Phase Stepper Motor
- 3-Phase Stepper Motor
- UL
- Power Supplies
- Cables
- Software
- Glossary

NEMA23(□56mm) 2-phase DC1.8°- 23HS UL Series IP65 Type



Phases	2
Steps / Revolution	± 5%
Step Accuracy	40 N (9 Lbs.) Push 130 N (30 Lbs.) Pull 70 N (15.5 Lbs.) At Flat Center
Radial IP Rating	65
Operating Temp	-20°C to +50°C
Insulation Class	B, 130°C
Insulation Resistance	100 MegOhms

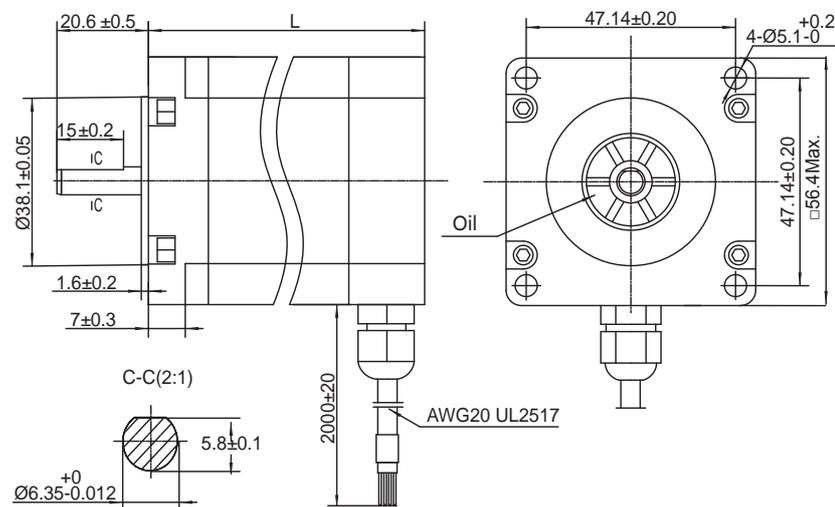


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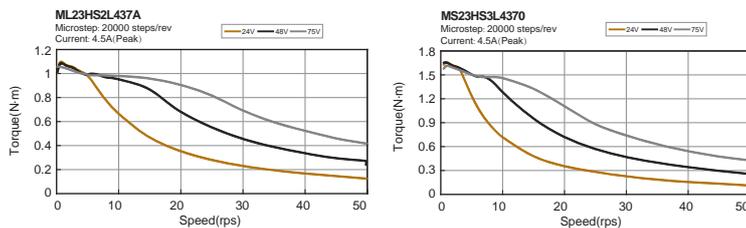
Model	Shaft	Wiring	Leads	Length "L"	Holding Torque	Current	Resistance	Rotor Inertia	Mass	Dielectric Strength
				mm	N.m	A/Phase	Ω/Phase	g·cm ²	Kg	
ML23HS2L437A-01	Single Shaft	A	4	61.7	1.25	3.7	0.63	260.0	0.6	500VAC 1 minute
MS23HS3L4370-01				83.7	2.2		0.75	460.0	1	

* Wiring Diagram A See Page 245

Dimensions (Unit: mm)



Torque Curves (Recommended Driver: SR or ST)

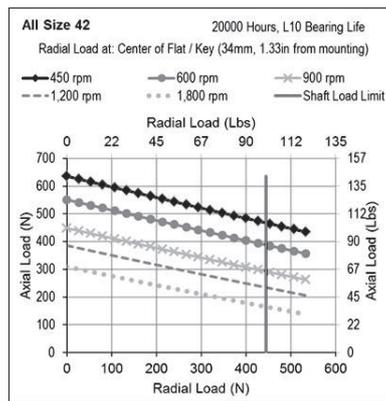
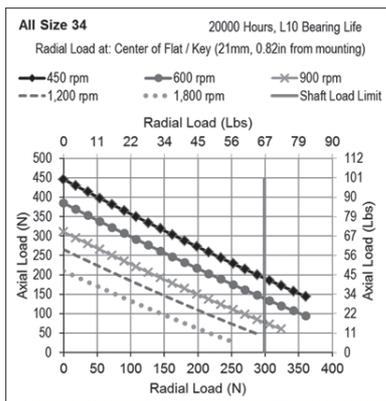
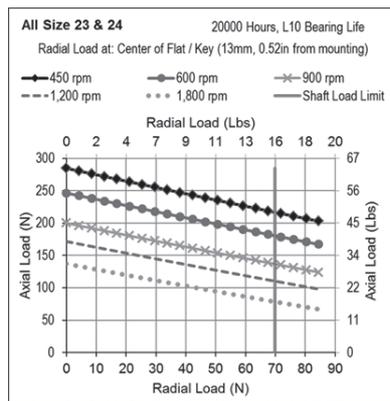
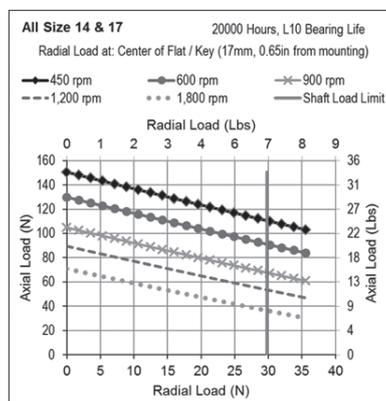
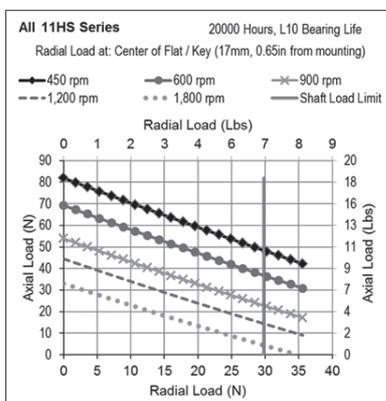
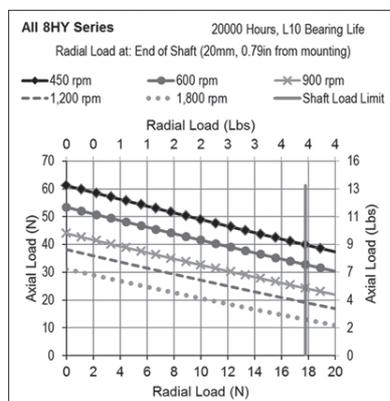
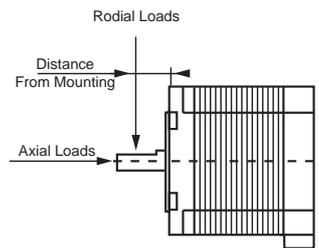


■ **Bearing Life & Shaft Loading**

Moons' uses heavy duty long life bearings for long life from every motor. Most motors can be provided with larger bearings and custom construction to meet the most demanding applicatons.

These bearing life curves represent the maximum axial and radial loads for 20,000 hours L10 bearing life at various speeds. The shaft radial load limit (and bearing load ratings) are highly dependent on the the distance from the mounting face where the load is applied. These curves were calculated with the radial load applied at the distance from the mounting face shown on the curve (usually the center of the flat / keyway).

A common cause for shaft (and bearing) failure, are high radial loads that are created when a pulley is attached to the motor shaft at a large distance from the motor mounting face, and the belt has high tension. To avoid this condition mount pulleys and gears as close to the face of the motor as possible, and avoid over tightening belts. This will dramatically reduce the shaft stress, and increases the life of the bearings.

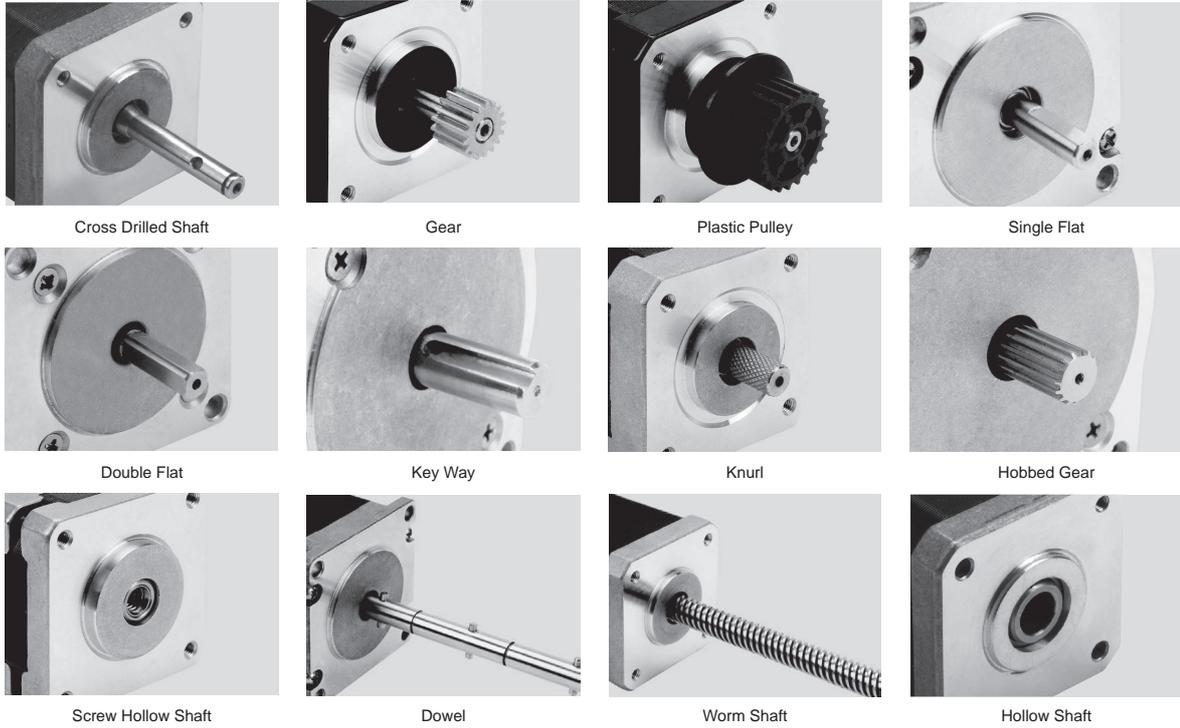


Efficient Integrated TSM	Step-Servo
Integrated SSM	
IP65 Integrated TXM	
Motor & Drive RS	
Motor & Drive SS	
Integrated Stepper Motor	
Pulse Input with Controller STM-R	
with Controller with Controller STM	
IP65 with Controller with Controller SWM	
AC Input	
Pulse Input with Controller SRAC	
with Controller with Controller STAC	
Pulse Input with Controller SR	
DC Input	
Field Bus STF	
with Controller with Controller ST	
3-Phase Stepper Drive	
AC Input	
DC Input	
2-Phase Stepper Drive	
3-Phase Stepper Drive	
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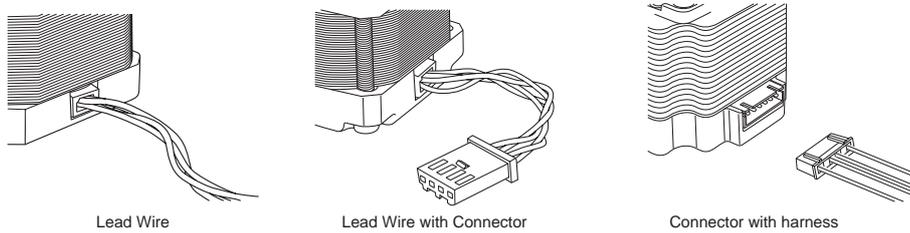
■ Configurations and Options

Besides all standard motors above, we also provide all kinds of customized motors per request.

Shaft Configuration



Connection Configuration



Encoder Option



Gearbox Option



Brake Option



Integrated



Efficient Integrated **TSM**

Integrated **SSM**

IP65 Integrated **TXM**

Motor & Drive **RS**

Motor & Drive **SS**

Pulse Input **STM-R**

With Controller **STM**

IP65 With Controller **SWM**

Pulse Input With Controller **SRAC**

With Controller **STAC**

Pulse Input **SR**

Field Bus **STF**

With Controller **ST**

AC Input

DC Input

2-Phase Stepper Drive

AC Input

DC Input

3-Phase Stepper Drive

2-Phase

3-Phase

UL

Power Supplies

Cables

Software

Glossary

Appendix

Step-Servo

Integrated Stepper Motor

Stepper Motor

Accessories

